



| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|----------|-----|---------------------|-----------|-------------------------------|
| 1 | 876527 | 6 | Cylinder liner kit | | |
| | | | Bulletin 44-28C | 44-28C-EN | Cylinder Liner Kits D31,41,42 |
| 2 | 275751 | 6 | • Sealing ring kit | | |
| 3 | 876528 | 6 | • Piston ring kit | | |
| 4 | | 6 | • PISTON | | |
| 5 | 422793 | 6 | • Piston pin | | |
| 6 | 914519 | 12 | • Lock ring | | |
| 7 | 1542072 | 6 | Connecting rod | | |
| 8 | 1542076 | 6 | • Bushing | | |
| 9 | 1542077 | 12 | • Screw | | |
| 10 | 1542078 | 12 | • Nut | | |
| 11 | 876511 | 6 | Big end bearing kit | | STD D |
| | 876512 | 6 | Big end bearing kit | | UNDER SIZE 0,25 MM |
| | 876513 | 6 | Big end bearing kit | | UNDER SIZE 0,50 MM |
| | 876514 | 6 | Big end bearing kit | | UNDER SIZE 0,75 MM |
| 12 | 860379 | 1 | Crankshaft | | |
| 13 | 910118 | 1 | • Woodruff key | | |
| 14 | 876515 | 6 | Main bearing kit | | STD D |
| | 876516 | 6 | Main bearing kit | | UNDER SIZE 0,25 MM |
| | 876517 | 6 | Main bearing kit | | UNDER SIZE 0,50 MM |
| | 876518 | 6 | Main bearing kit | | UNDER SIZE 0,75 MM |
| 15 | 876519 | 1 | Thrust bearing | | STD D |
| | 876520 | 1 | Thrust bearing | | OVER SIZE0,10 MM/UNDER SI |
| | 876521 | 1 | Thrust bearing | | OVER SIZE0,20 MM/UNDER SI |
| | 876522 | 1 | Thrust bearing | | OVER SIZE0,20 MM/UNDER SI |
| 16 | | 7 | BEARING CAP | 02A-0300 | |
| 17 | 861172 | 1 | Flywheel | | MS5B |
| | 860377 | 1 | Flywheel | | HS1A |
| 18 | 829462 | 1 | • Gear ring | | |
| 19 | 415311 | 1 | • Sleeve | | |
| 21 | 1542093 | 1 | Bolt plate | | |
| 22 | 1544147 | 8 | Screw | | |
| 23 | 1542196 | 1 | Hub | | |
| 24 | 420124 | 1 | Washer | | |
| 25 | 1542149 | 1 | Screw | | |
| 26 | 860944 | 1 | Vibration damper | | |
| 27 | 965179 | 6 | Flange screw | | |
| 28 | 859614 | 1 | Pulley | | |
| 29 | 854753 | 1 | Vibration damper | | |
| 30 | 946173 | 9 | Flange screw | | |
| 31 | 1542305 | 1 | Gear | | |