



16581

| REF | PART NO. | QTY | DESCRIPTION              | SEE SEC.     | NOTES                                |
|-----|----------|-----|--------------------------|--------------|--------------------------------------|
| 1   | 873310   | 1   | Gear                     |              |                                      |
| 2   | 854571   | 1   | • Gear housing           |              |                                      |
| 3   | 977241   | 2   | • Stud                   |              |                                      |
| 4   | 854677   | 1   | • Cardboard tube         |              |                                      |
| 5   | 814179   | 1   | • Plug                   |              |                                      |
| 6   | 897682   | 1   | • Gasket                 |              | Included in gasket kit.              |
| 7   | 941807   | 3   | • Hex. socket screw      |              |                                      |
| 8   | 814643   | 1   | • Hollow screw           |              |                                      |
| 9   | 955989   | 1   | • O-ring                 |              | Included in gasket kit.              |
| 10  | 832669   | 1   | • Gasket                 |              | Included in gasket kit.              |
| 11  | 873313   | 1   | • Gear                   |              |                                      |
| 12  | 854025   | 1   | • Bearing box            |              |                                      |
| 13  | 853949   | 1   | • Roller bearing         |              |                                      |
| 14  | 183247   | 1   | • Roller bearing         |              |                                      |
| 15  | 956591   | 4   | • Hex. socket screw      |              |                                      |
| 16  | 942598   | 4   | • Washer                 |              |                                      |
| 17  | 853484   | 1   | • Pretensioning sleeve   |              |                                      |
| 18  | 925095   | 1   | • O-ring                 |              | Included in gasket kit.              |
| 19  | 853034   | X   | • Shim                   |              | TH=0.10mm                            |
|     | 853035   | X   | • Shim                   |              | TH=0.15mm                            |
|     | 853036   | X   | • Shim                   |              | TH=0.35mm                            |
| 20  | 839253   | 1   | • Sealing ring           |              | Included in gasket kit.              |
| 21  | 832675   | 1   | • Washer                 |              |                                      |
| 22  | 956000   | 1   | • O-ring                 |              |                                      |
| 23  | 914538   | 1   | • Snap ring              |              | Included in gasket kit.              |
| 24  | 854615   | 1   | • Universal joint        |              |                                      |
|     |          |     | • Bulletin P-44-1-5      | P-44-1-5-EN  | U-joints                             |
| 25  | 854616   | 1   | • • Fork                 |              |                                      |
| 26  | 854617   | 1   | • • Fork                 |              |                                      |
| 27  | 854618   | 1   | • • Intermediate section |              |                                      |
| 28  | 854619   | 2   | • • Spider               |              |                                      |
| 29  | 24383    | 8   | • • Lock ring            |              |                                      |
| 30  | 3852309  | 1   | • Screw                  |              | (854201)                             |
| 31  | 853026   | 1   | • Washer                 |              |                                      |
| 32  | 854670   | 2   | • Ball bearing           |              |                                      |
| 33  | 943869   | X   | • Shim                   |              | TH=0.05mm                            |
|     | 946179   | X   | • Shim                   |              | TH=0.10mm                            |
|     | 943870   | X   | • Shim                   |              | TH=0,20mm                            |
| 34  | 941826   | X   | • Shim                   |              | TH=0.05mm                            |
|     | 941827   | X   | • Shim                   |              | TH=0,20mm                            |
|     | 948230   | X   | • Shim                   |              | TH=0.35mm                            |
| 35  | 3852292  | 1   | • Spindle                |              | (853916)                             |
| 36  | 873312   | 1   | • Sliding sleeve         |              |                                      |
|     |          |     | • Bulletin P-44-1-8      | P-44-1-8-EN  | Shift mechanism, shift cone and shoe |
|     |          |     | • Bulletin P-44-1-18     | P-44-1-18-EN | Shift Cone                           |
| 37  | 813970   | 1   | • Spring                 |              |                                      |
| 38  | 854126   | 1   | • Washer                 |              |                                      |
| 39  | 951078   | 1   | • Snap ring              |              |                                      |
| 40  | 3852390  | 2   | • Bearing                |              | (853819)                             |
| 41  | 854192   | 1   | • Spacer ring            |              |                                      |
| 42  | 853888   | 1   | • Lock ring              |              |                                      |
| 43  | 854228   | 1   | • Nut                    |              | 0.0mm                                |
|     | 854229   | 1   | • Nut                    |              | 0.2mm                                |
|     | 854230   | 1   | • Nut                    |              | 0.4mm                                |
|     | 854265   | 1   | • Nut                    |              | 0.6mm                                |
| 44  |          | 1   | • Shift mechanism        |              |                                      |
| 45  | 872993   | 1   | • • Bearing housing      |              |                                      |
| 46  | 897816   | 1   | • • Eccentric piston     |              |                                      |
|     |          |     | • Bulletin P-44-1-7      | P-44-1-7-EN  | Shift mechanism, eccentric piston    |
| 47  | 814603   | 1   | • • Dog                  |              |                                      |
| 48  | 814184   | 1   | • • Spring               |              | Obsolete part                        |
| 49  | 897711   | 1   | • • Screw                |              |                                      |
| 50  | 897871   | X   | • • Shim                 |              |                                      |

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| 51  | 853868   | 1   | • • Sealing ring       |              | Included in gasket kit.                    |
| 52  | 951924   | 1   | • • Spring pin         |              |  |
| 53  | 942871   | 1   | • • Clevis pin         |              |  |
| 54  | 925093   | 1   | • • O-ring             |              | Included in gasket kit.                    |
| 55  | 940169   | 4   | • Hexagon screw        |              |  |
| 56  | 876294   | 1   | • Bellows kit          |              |  |
|     |          |     | • Bulletin P-44-1-11   | P-44-1-11-EN | DPH/DPR U-Joint Bellows                    |
| 57  | 853013   | 1   | • • Hose clamp         |              |  |
| 58  | 853012   | 1   | • • Hose clamp         |              |  |
| 59  | 839351   | 1   | • Oil dipstick         |              |  |
| 60  | 955974   | 1   | • O-ring               |              |  |
| 61  | 853706   | 1   | • Type plate           |              |  |
| 62  | 804269   | 2   | • Drive screw          |              |  |
| 63  | 872957   | 1   | Cover                  |              | Included in complete drive.                |
| 64  | 959427   | 1   | Hex. socket screw      |              | Included in complete drive.                |
| 65  | (872344) | 1   | Decal                  |              | Included in complete drive., Obsolete part |
| 66  | 872343   | 1   | Decal                  |              | Included in complete drive., P             |
|     | (872342) | 1   | Decal                  |              | S.B, Obsolete part                         |
| 67  | 854144   | 1   | Sign                   |              | Included in complete drive.                |
| 68  | 872759   | 1   | Protecting casing      |              | Included in complete drive.                |
| 68A | 941807   | 2   | Hex. socket screw      |              |  |
| 69  | 876266   | 1   | Gasket kit, upper gear |              | See group 99                               |