



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	876548	6	Cylinder liner kit		SN-XXXXXXXXXXXX/97292
1	3827380	6	Cylinder liner kit		SNXXXXXXXXXXXX/97293-
2		6	· Cylinder liner		
3	271159	6	· Sealing ring kit		
4	876542	6	· Piston ring kit		
5		6	· Piston		
6	3978588	6	· Piston pin		(477927)
7	914525	12	· Lock ring		
8	466878	X	Shim		TH=0,20mm. Shims to adjust the cylinder liner level.. SN-XXXXXXXXXXXX/97292
	466114	X	Shim		TH = 0,30mm. Shims to adjust the cylinder liner level.. SN-XXXXXXXXXXXX/97292
	466184	X	Shim		TH = 0,50mm. Shims to adjust the cylinder liner level.. SN-XXXXXXXXXXXX/97292
	3978758	X	Shim		TH = 0,12mm. Shims to adjust the cylinder liner level.. SNXXXXXXXXXXXX/97293-
	3978759	X	Shim		TH=0,20mm. Shims to adjust the cylinder liner level.. SNXXXXXXXXXXXX/97293-
	3978760	X	Shim		TH = 0,30mm. Shims to adjust the cylinder liner level.. SNXXXXXXXXXXXX/97293-
	3978761	X	Shim		TH = 0,50mm. Shims to adjust the cylinder liner level.. SNXXXXXXXXXXXX/97293-
9	864936	6	Connecting rod		CLASSIFIED
10	465815	12	· Screw		
11	471364	6	· Bushing		
12	477870	1	Crankshaft, 9-hole		SNXXXXXXXXXXXX/78962-97292
	3137693	1	Crankshaft		SNXXXXXXXXXXXX/97293-. Consists of crank shaft with gear 471528, key 422253, pin 950677.
13	422253	1	· Woodruff key		
14	471528	1	Gear		Included in crank shaft 3137693.
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
15	465779	1	Hub		
16	420124	1	Washer		
17	470366	1	Screw		
18	866187	1	Vibration damper		
19	421796	8	Screw		
20	270115	6	Big end bearing kit		STD D
	270116	6	Big end bearing kit		U.S=0,25mm
	270117	6	Big end bearing kit		U.S=0,51mm
	270118	6	Big end bearing kit		U.S=0,76mm
	270119	6	Big end bearing kit		U.S=1,01mm
	270120	6	Big end bearing kit		U.S=1,27mm
21	270432	7	Main bearing kit		STD D. SN-XXXXXXXXXXXX/97292
	270433	7	Main bearing kit		U.S=0,25mm. SN-XXXXXXXXXXXX/97292
	270434	7	Main bearing kit		U.S=0,51mm. SN-XXXXXXXXXXXX/97292
	270435	7	Main bearing kit		U.S=0,76mm. SN-XXXXXXXXXXXX/97292
	270436	7	Main bearing kit		U.S=1,01mm. SN-XXXXXXXXXXXX/97292
	270437	7	Main bearing kit		U.S=1,27mm. SN-XXXXXXXXXXXX/97292
	276894	7	Main bearing kit		STD D. SNXXXXXXXXXXXX/97293-
	276895	7	Main bearing kit		U.S=0,25mm. SNXXXXXXXXXXXX/97293-
	276896	7	Main bearing kit		U.S=0,51mm. SNXXXXXXXXXXXX/97293-
	276897	7	Main bearing kit		U.S=0,76mm. SNXXXXXXXXXXXX/97293-
	276898	7	Main bearing kit		U.S=1,01mm. SNXXXXXXXXXXXX/97293-
		7	Main bearing kit		U.S=1,27mm. SNXXXXXXXXXXXX/97293-
22	276754	1	Thrust washer kit		STD D. SN-XXXXXXXXXXXX/97292
	276755	1	Thrust washer kit		O.S=0,10mm. SN-XXXXXXXXXXXX/97292
	276756	1	Thrust washer kit		O.S=0,20mm. SN-XXXXXXXXXXXX/97292
	276757	1	Thrust washer kit		O.S=0,30mm. SN-XXXXXXXXXXXX/97292
	276890	1	Thrust washer kit		STD D. SNXXXXXXXXXXXX/97293-

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22	276891	1	Thrust washer kit		O.S=0,10mm. SNXXXXXXXXXXXX/97293-
	276892	1	Thrust washer kit		O.S=0,20mm. SNXXXXXXXXXXXX/97293-
	276893	1	Thrust washer kit	SO	O.S=0,30mm. SNXXXXXXXXXXXX/97293-
23	950677	1	Pin		Included in crank shaft 3137693.
24	848350	1	Flywheel, 6-hole		SN-XXXXXXXXXXXX/78960
	3827177	1	Flywheel, 9-hole		SNXXXXXXXXXXXX/78961-. With hole for alfa sensor. (3825864)
25	420314	1	· Gear ring		(420067)
26	465826	6	Screw		
	465826	9	Screw		