



DRIVE SP-A1

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	854635	1	Gear under		ALSO AVAILABLE AS AN EXCHANGE PART. Exchange unit
	3803154	1	Gear under, exchange		
2	854042	1	· Housing		
3	854044	1	· · Bearing housing		
4	852644	1	· · Check valve		
5	852643	2	· · Attaching plate		
6	948338	6	· · Pop rivet		
7	854040	1	· Steering fin		
8	959440	1	· Screw		
9	872050	1	· Gear set		RATIO 1,61:1
10	948407	2	· · Spring pin		
11	854889	1	· Countershaft		
12	183374	1	· Ball bearing		
13	941832	X	· Adjusting washer		TH = 0,05 MM
	941833	X	· Adjusting washer		TH = 0,20 MM
14	832191	1	· Gasket	IK	
15	11072	1	· Roller bearing		
16	897387	1	· Spacer ring		
17	944970	X	· Adjusting washer		TH = 1,60 MM
18	944522	X	· Shim		TH = 0,05 MM
	42981	X	· Shim		TH = 0,10 MM
	42980	X	· Shim		TH = 0,35 MM
	968057	X	· Shim		TH = 0,20 MM
19	969071	1	· Round nut	IK	
20	183497	1	· Needle bearing		
21	854300	1	· Nut	IK	
23	814165	1	· Washer	IK	
22	854657	1	· Driveshaft		
23	183390	1	· Needle bearing		
24	832548	1	· Pump rotor		
25	914474	1	· Lock ring	IK	
26	854541	1	· Ball bearing		
27	944561	X	· Adjusting washer		TH = 0,05 MM
	944562	X	· Adjusting washer		TH = 0,10 MM
	851767	X	· Adjusting washer		TH = 0,20 MM
28	832725	1	· Washer		
29	953449	6	· Stud		
30	955825	6	· Nut		
31	969073	1	· Round nut		
32	925261	2	· O-ring		
33	897426	2	· Sealing ring		
34	941812	2	· Screw		
35	875815	1	· Zinc ring kit		
36	941809	2	· · Screw		
37	872082	1	· Line cutter		
38	854045	1	· Propeller cone		
39	850888	1	· Washer		
40	850889	1	· Screw		
41	839354	1	· Plug		
42	955974	1	· O-ring	IK	
43	814482	1	· Oil pump screen		
44	854553	1	Splined sleeve		INCLUDED IN COMPLETE DRIVE UNIT
			Bulletin P-44-1-6	P-44-1-6-EN	Lower Gear Unit
45	941810	4	Screw	IK	INCLUDED IN COMPLETE DRIVE UNIT
46	853095	4	Washer		INCLUDED IN COMPLETE DRIVE UNIT
47	925256	1	O-ring	IK	INCLUDED IN COMPLETE DRIVE UNIT
48	876137	1	Magnesium kit		TO BE USED IN FRESH-WATER.
49	941809	2	· Screw		