



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	838620	1	Cylinder block		REPL BY 860257
	860257	1	Cylinder block		
2		5	• BEARING CAP	02A-2950	
3	1542416	10	• Screw		
4	1542067	5	• Bushing	02A-3500	
5	463905	2	• Expansion plug		
6	955083	4	• Cap plug		
7	952077	2	Plug		
8	415311	3	Sleeve		
9	946402	2	Pin		
10	947893	1	Drain cock		
11	191026	2	Plug		
12	1545204	4	Spacer sleeve		
13	1545160	4	Spacer sleeve		
14	941908	4	Spring washer		
15	965187	4	Screw		
16		1	BRACKET		
17	1542052	2	Rubber seal		
18	1542050	1	Inspection lid		
19	924075	4	Stud		EARLY TYPE
20	469846	4	Sealing ring		
21	1542286	4	Cap nut		EARLY TYPE
21A	859447	4	Shoulder screw		LATE TYPE
22	838763	1	Crankcase ventilatio		
23	924058	1	Stud		
24	842972	1	Valve disc		
25	842974	1	Spacer sleeve		
26	843905	1	Spring		
27	842975	1	Cover		
28	858570	1	Seal		
29	949278	1	Lock nut		
30	875850	1	Filter		REPL BY 876069
	876069	1	Filter		
31	843449	1	• Gasket		
32	860291	1	Flywheel housing		(838851) REPL BY 860690
	860690	1	Flywheel housing		
33	965175	2	• Screw		
34	404069	1	• Setting indicator		
35	407092	1	• Cover		
35A	860926	2	• Plug		
36	860431	1	Sealing ring		
37	965185	6	Flange screw		L = 40 MM
	965220	2	Flange screw		L = 45 MM
38	941908	8	Spring washer		
39	829487	1	Gasket		
40	844519	1	Flywheel housing		
41	946752	11	Flange screw		
42	941908	11	Spring washer		
43	946035	4	Lock nut		
44	1542320	4	Oil jet		SEE GROUP 4A
45	955981	4	O-ring		
46	1542380	4	Stud		
47		1	ENGINE SIGN		
48	950885	2	Drive screw		