



10513

| REF | PART NO. | QTY | DESCRIPTION     | SEE SEC. | NOTES   |
|-----|----------|-----|-----------------|----------|---|
| 1   | 838701   | 1   | Heat exchanger  |          | REPLACED BY HEAT EXCHANGER 860275 AND AIR VENT HOSE 860229                  |
|     |          |     | Bulletin 44-14  | 44-14-EN | Venting Pipe  |
| 1   | 860275   | 1   | Heat exchanger  |          |   |
| 2   | 860119   | 1   | · Cover         |          | (858752)  |
| 2A  | 860127   | 3   | · Sealing strip |          |   |
| 3   | 925027   | 1   | · O-ring        |          |   |
| 4   | 964106   | 1   | · Gasket        |          |   |
| 5   | 963567   | 1   | · Screw         |          |   |
| 6   | 192134   | 1   | · Plug          |          |   |
| 7   | 838929   | 1   | · Zinc anod     |          |   |
| 8   | 958227   | 1   | · O-ring        |          |   |
| 9   | 858754   | 1   | · Anchorage     |          |   |
| 9A  | 960629   | 1   | · Plug          |          | INCLUDED IN 860275  |
| 9B  | 11994    | 1   | · Gasket        |          | INCLUDED IN 860275  |
| 10  | 838729   | 1   | Bracket         |          |   |
| 11  | 838733   | 2   | Support ring    |          |   |
| 12  | 838728   | 1   | Bracket         |          |   |
| 13  | 965185   | 3   | Flange screw    |          |   |
| 14  | 838738   | 1   | Tube            |          | HEAT EXCHANGER-CIRCULATION PUMP.  |
| 15  | 968927   | 4   | O-ring          |          |   |
| 16  | 838797   | 1   | Coolant pipe    |          | HEAT EXCHANGER-THERMOSTAT HOUSING.  |
| 17  | 967645   | 1   | Clamp           |          |   |
| 18  | 946544   | 1   | Flange screw    |          |   |
| 19  | 845879   | 1   | Cover           |          |   |
| 20  | 192618   | X   | Hose            |          | L = 700 MM  |
|     |          |     |                 |          |   |
|     |          |     |                 |          |   |
| 21  | 953003   | 1   | Stud, STUD BOLT |          | L = 130 MM  |
|     |          |     |                 | 02B-2270 |   |
|     |          |     |                 |          |   |
| 21  | 953007   | 1   | Stud, STUD BOLT |          | L = 150 MM  |
|     |          |     |                 | 02B-2270 |   |
| 22  | 941908   | 2   | Spring washer   |          |   |
| 23  | 971095   | 2   | Nut             |          | (945409)  |
| 24  | 838744   | 1   | Tube            | 02B-2035 |   |
|     |          |     | Bulletin 44-14  | 44-14-EN | Venting Pipe  |
| 24  |          |     |                 |          | REPLACED BY AIR VENT HOSE 860229, 1EA PLUG 960629 AND 1EA GASKET 11994      |
| 24A | 860229   | 1   | Air vent hose   |          | TURBO-HEAT EXCHANGER-THERMOSTAT HOUSING                                     |
| 24B | 11994    | 2   | Gasket          |          |   |
| 24C | 969299   | 1   | Hollow screw    |          |   |
| 25  | 969299   | 1   | Hollow screw    |          | (74040)   |
| 26  | 11994    | 2   | Gasket          |          |   |
|     |          |     |                 |          |   |
| 27  | 860278   | 1   | Coolant pipe    |          | (838818). REVERSE GEAR-HEAT EXCHANGER.. PRODUCT NO.867965,867966            |
|     | 838779   | 1   | Coolant pipe    |          | AFTER COOLER-HEAT EXCHANGER. PRODUCT NO.868321,868325, 868327,868330,868331 |
|     |          |     |                 |          |   |
| 28  | 943475   | 2   | Hose clamp      |          |   |
| 29  | 944386   | 1   | Hose            |          |   |
| 30  | 944386   | 1   | Hose            |          | HEAT EXCHANGER-EXHAUST PIPE.. FOR ENGINES WITH WET EXHAUST LINE             |
|     | 944386   | 1   | Hose            |          | HEAT EXCHANGER-OUTLET. FOR ENGINES WITH DRY EXHAUST LINE                    |
| 31  | 943475   | 1   | Hose clamp      |          |   |
|     |          |     |                 |          |   |
|     |          |     |                 |          |   |
| 35  | 969299   | 1   | Hollow screw    |          | (74040)   |
| 36  | 11994    | 2   | Gasket          |          | ONLY WHEN PIPE 838744 IS USED   |

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| 37  | 945417   | 1   | Nipple       |          | ONLY WHEN PIPE 838744 IS USED |
| 38  | 954356   | 1   | Cap nut      |          | ONLY WHEN PIPE 838744 IS USED |
| 39  | 954364   | 1   | Fitting      |          | ONLY WHEN PIPE 838744 IS USED |
| 40  | 944717   | 1   | Sleeve       |          | ONLY WHEN PIPE 838744 IS USED |
| 41  | 945460   | 1   | Plastic pipe |          | ONLY WHEN PIPE 838744 IS USED |
| 42  | 858889   | 1   | Decal        |          | REPLACED BY DECAL KIT 876234  |
|     | 876234   | 1   | Decal set    |          |                               |