

D13B-F MG

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	21342695	6	Cylinder liner kit	
	20747511	1	• Piston ring kit	
	270950	1	• Sealing kit	
	20569833	1	• Piston pin	
	914531	2	• Snap ring	
		1	• Cylinder liner	
		1	• Piston	
2				
3	20747511	6	Piston ring kit	
		1	• Compression ring	
		1	• Compression ring	
		1	• Oil scraper ring	
4				
5	270950	6	Sealing kit, cylinder liner	
	(470190)	2	• Sealing ring	Obsolete part
		1	• Sealing ring	
		1	• Sealing ring	
6				
7	20530916	7	Main bearing	Std
8				
9	20580558	6	Big-end bearing kit	Std
	20711963	6	Big-end bearing kit	O.S=0,25mm
	20711964	6	Big-end bearing kit	O.S=0.50mm
	20711966	6	Big-end bearing kit	O.S=1,00mm
10				
11	21267844	1	Thrust washer kit	Std
12				
13	21006109	1	Camshaft bearing kit, camshaft	Std, Rear
	21006103	6	Camshaft bearing kit, camshaft	Std, Cylinder 2-6
14				
15	21274700	6	Injector sleeve	
	20536487	1	• O-ring	
	21261987	1	• Washer	
16				
17	21508756	1	De-carbonizing kit, decarbonizing	
	11996	1	• Gasket	
	20864662	12	• Valve seal	(3165747)
	20538793	1	• Sealing strip	
	944364	12	• O-ring	
	21274700	6	• Injector sleeve	
18				
19	21508875	1	Overhaul kit, cylinder head	
	20530103	12	• Valve seat, exhaust	
	20740804	12	• Valve seat, intake	
	20904074	24	• Valve guide	
	21274700	6	• Injector sleeve, intake	
	20536487	6	• • O-ring	
	21261987	6	• • Washer	
	20740798	12	• Inlet valve	
	20768519	12	• Exhaust valve	
	21310068	24	• Valve spring	
	20510747	48	• Valve cotter	
	20864662	24	• Valve seal	
	11996	1	• Gasket	
	18665	1	• Gasket	
20	21508749	1	Gasket kit, inlet, exhaust pipe	
	20805850	1	• Sealing	
	1547253	2	• Sealing ring	
	20742560	2	• O-ring	
	1161231	X	• Sealant	310ml
	20855371	6	• Gasket	
	3979639	1	• Gasket	

47702500-99-37010

Upd:2012-02-21

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REF	PART NO.	QTY	DESCRIPTION	NOTES
21				
22	21658023	1	Repair kit, seal kit heat exchanger	
		1	• Repair kit	
	994661	2	• O-ring	
	975675	6	• O-ring	
	864491	1	• Gasket	
	863209	1	• Sealing ring	
23		1	Repair kit, seal kit heat exchanger	
	21242894	1	• Cooling plate	
	21242895	1	• Cooling plate	
	21111123	2	• Liner	
	21242902	1	• Gasket	
	21242902	1	• Gasket	
24	3830993	1	Repair kit, sea water pump	For D13B-E MH
	11013	2	• Ball bearing	
	826230	1	• Wear washer	
	812964	1	• Deflector ring	
	3829315	1	• Sealing ring	
	825735	1	• Lock ring	
	845795	1	• Sealing ring	
	963554	5	• Hexagon screw	
	847230	2	• Lock ring	
		1	Repair kit, sea water pump	For D13B-F MG
	21578873	1	• Ball bearing	
	21578878	1	• Ball bearing	
	826230	1	• Wear washer	
	3829315	1	• Sealing ring	
	21579162	1	• Snap ring	
	21579167	1	• Snap ring	
	963554	5	• Hexagon screw	
25	3830459	1	Repair kit, impeller	
		1	• Impeller	
	3830664	1	• O-ring	
	812966	1	• Spline seal	
26	21508751	1	Gasket kit, connection, turbo	
	21514427	1	• Gasket	(470939)
	21514422	1	• Gasket	
	470993	1	• Gasket	
	11998	2	• Gasket	
	976931	2	• Gasket	
	20526428	1	• Sealing ring	
	1542781	1	• Sealing ring	
	20841816	1	• Gasket	
	20784537	1	• Gasket	
	1543360	1	• Gasket	
	20852765	2	• Sealing ring	
27				
28	21508760	1	Overhaul gasket kit, kit	
	20979871	1	• Sealing	
	21024032	3	• Sealing ring	
	1547253	1	• Sealing ring	
	1547252	1	• Sealing ring	
	85108352	1	• Crankshaft seal	
	20817742	1	• Gasket	
	21185086	2	• Sealing	
	21347087	1	• Crankshaft seal	
	949656	2	• O-ring	
	990719	1	• O-ring	(1543896)

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REF	PART NO.	QTY	DESCRIPTION	NOTES
	21293367	1	• Sealing strip	(20546571)
	20365079	1	• Gasket	
	20555696	3	• Sealing ring	
	949187	2	• O-ring	
	976931	4	• Gasket	(421629)
	20451487	1	• Sealing ring	(425137)
	21092243	7	• Sealing ring	
	1677370	1	• Sealing ring	
	20526428	1	• Sealing ring	
	955982	6	• O-ring	
	948610	1	• O-ring	
	469846	1	• Sealing ring	
	976932	1	• Gasket	
	982508	6	• Gasket	
	983333	1	• O-ring	
	11998	1	• Gasket	
	968559	1	• O-ring	
	947627	1	• Gasket	
	976030	1	• O-ring	
	944126	1	• O-ring	
	993235	3	• X-ring	
	471626	7	• Sealing ring	
	20787167	1	• Gasket	
	20852764	22	• Sealing ring	
	20852765	13	• Sealing ring	
	1526474	2	• O-ring	
	947622	1	• Gasket	
	85103703	1	• O-ring	
	977030	1	• O-ring	
	276948	6	• O-ring kit	
		1	• • O-ring	
	949659	1	• • O-ring	
	(1677319)	1	• • O-ring	Obsolete part
		1	• • O-ring	
	21269861	2	• Gasket	
	20841816	2	• Gasket	
	469601	2	• Sealing ring	
	976971	3	• O-ring	
	20493974	1	• Sealing ring	
	20532891	2	• Gasket	
	969011	1	• Gasket	
	947281	3	• Gasket	
	864491	4	• Gasket	
	975675	5	• O-ring	
	843584	2	• Gasket	
	863209	1	• Sealing ring	
	21242902	47	• Gasket	
	925064	4	• O-ring	
	994661	2	• O-ring	
	11994	12	• Gasket	
	976931	1	• Gasket	
	1547255	7	• Sealing ring	
	949659	2	• O-ring	
	18813	1	• Gasket	
	1547254	2	• Sealing ring	
	20479636	1	• Sealing strip	
	943908	3	• Gasket	
	975697	1	• O-ring	
	20430678	1	• Sealing ring	
	21415427	1	• Sealing ring	
	3812484	2	• O-ring	
	3825197	2	• Sealing ring	
	21096684	1	• Sealing ring	

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REF	PART NO.	QTY	DESCRIPTION	NOTES
	948888	3	• O-ring	
	21244928	2	• Sealing ring	
	21244928	6	• Sealing ring	
	925073	1	• O-ring	
	862583	1	• Gasket	
	992065	2	• O-ring	
	21508743	1	Overhaul kit	
	21397404	6	Cylinder liner kit	
	21267844	1	Thrust washer kit	
	20530916	7	Main bearing	
	20580558	6	Big-end bearing kit	
	21006103	6	Camshaft bearing kit	
	21006109	1	Camshaft bearing kit	
	21313537	1	Cylinder head gasket	
	21508749	1	Gasket kit, induction and exhaust system	
	21508751	1	Gasket kit, turbo	
	21508756	1	De-carbonizing kit	
	21508760	1	Overhaul gasket kit	