

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
877573	6	Cylinder liner kit	4263	
914530	12	• Lock ring		
270950	6	• Sealing ring kit		
3155115	6	• Piston pin		
877574	6	• Cylinder liner kit		
	6	• Cylinder liner		
	6	• Piston		
270950	6	Sealing ring kit		
877572	6	Piston ring kit		
	6	• Piston ring		
	6	• Compression ring		
	6	• Piston ring		
	6	• Oil scraper ring		
276134	6	Big end bearing kit	4263	STD
276135	6	Big end bearing kit		U.S=0.25mm
276136	6	Big end bearing kit		U.S=0.50mm
276137	6	Big end bearing kit		U.S=0.75mm
276334	6	Big end bearing kit		U.S=1.00mm
276349	6	Big end bearing kit		U.S=1.25mm
276615	7	Main bearing kit	4263	STD
		Bulletin 46-19	46-19-EN	New Main Bearing Kits for 12L Engines
	7	• Bearing shellupper		MARKED 1547741
	7	• Bearing shelllower		MARKED 1547739
276616	7	Main bearing kit		U.S=0.25mm
		Bulletin 46-19	46-19-EN	New Main Bearing Kits for 12L Engines
	7	• Bearing shellupper		MARKED 1677244
	7	• Bearing shelllower		MARKED 1677264
276617	7	Main bearing kit		U.S=0.50mm
		Bulletin 46-19	46-19-EN	New Main Bearing Kits for 12L Engines
	7	• Bearing shellupper		MARKED 1677245
	7	• Bearing shelllower		MARKED 1677265
276618	7	Main bearing kit		U.S=0.75mm
		Bulletin 46-19	46-19-EN	New Main Bearing Kits for 12L Engines
	7	• Bearing shellupper		MARKED 1677246
	7	• Bearing shelllower		MARKED 1677266
276619	7	Main bearing kit		U.S=1.00mm
		Bulletin 46-19	46-19-EN	New Main Bearing Kits for 12L Engines
	7	• Bearing shellupper		MARKED 1677247
	7	• Bearing shelllower		MARKED 1677267
	7	Main bearing kit		U.S=1.25mm
		Bulletin 46-19	46-19-EN	New Main Bearing Kits for 12L Engines
	7	• Bearing shellupper		MARKED 1677248
	7	• Bearing shelllower		MARKED 1677268
3093651	1	Thrust washer kit	4263	STD
3093652	1	Thrust washer kit		O.S=0,1mm
3093653	1	Thrust washer kit		O.S=0,2mm
3099100	1	Gasket kit, cylinder head		
	1	• Gasket		
	18	• Sealing ring		For 26mm holes. Color black.
	4	• Sealing ring		For 16mm holes. Color violet.

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
3830718	1	De-carbonizing kit		
859171	24	• Valve stem seal		
949659	12	• O-ring		
1675841	1	• Gasket		
3165747	6	• O-ring		
8170116	1	• Sealing strip		
3830457	1	Connector kit		Inlet/exhaust manifold, charge air cooler, therm.housing.
11994	1	• Gasket		
11996	2	• Gasket		
864491	6	• Gasket		
866191	1	• Gasket		
947084	4	• Gasket		
949656	2	• O-ring		
968559	1	• O-ring		
968725	2	• O-ring		
969011	2	• Gasket		
976044	1	• O-ring		
976063	2	• Sealing ring		
1547253	2	• Sealing ring		
1547254	2	• Sealing ring		
1675066	1	• Sealing ring		
8170452	1	• Sealing strip		
8170473	1	• Seal		
3830454	1	Gasket kit, reconditioning		
11994	1	• Gasket		
11996	20	• Gasket		
18677	2	• Gasket		
421158	2	• Sealing ring		
421629	5	• Sealing ring		
421723	1	• Rubber seal		
466739	1	• Sealing ring		
469328	9	• Gasket		
469846	3	• Sealing ring		
470383	2	• Sealing ring		
836169	2	• Gasket		
843584	3	• Sealing ring		
862583	1	• Gasket		
863209	2	• Sealing ring		
864491	8	• Gasket		
907132	1	• Gasket		
925027	2	• O-ring		
925058	1	• O-ring		
925068	2	• O-ring		
925072	1	• O-ring		
925073	1	• O-ring		
925092	2	• O-ring		
925095	1	• O-ring		
925255	1	• O-ring		
925256	1	• O-ring		
943908	2	• Gasket		
944126	1	• O-ring		
945512	1	• O-ring		
945653	4	• Gasket		
947084	6	• Gasket		
947620	3	• Gasket		
947624	1	• Gasket		
947626	2	• Gasket		
947627	8	• Gasket		
948610	2	• O-ring		
948885	1	• Gasket		
948888	2	• O-ring		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
948980	1	• O-ring		
948981	4	• O-ring		
949736	1	• O-ring		
967344	2	• O-ring		
969011	7	• Gasket		
974673	1	• O-ring		
3832906	1	• O-ring		
976929	4	• Gasket		
976930	1	• Gasket		
976931	1	• Gasket		
976932	2	• Gasket		
977937	2	• Gasket		
1543896	1	• Sealing ring		
1547254	2	• Sealing ring		
1547255	2	• Sealing ring		
1636309	1	• Sealing ring		
1677370	2	• Sealing ring		
1677516	2	• Sealing ring		
3165097	2	• Sealing ring		
3826783	4	• O-ring		
3827530	1	• Sealing ring		
3832863	1	• Sealing ring		
3964833	1	• Gasket		
8170515	1	• Gasket		
8170534	1	• Gasket		
8170558	1	• Sealing ring		
3831094	1	• O-ring		
3830993	1	Repair kit, sea water pump		
11013	2	• Ball bearing		
826230	1	• Washer		
812964	1	• Deflector		
3829315	1	• Sealing ring		
825735	1	• Lock ring		
845795	1	• Sealing ring		
963554	5	• Screw		
847230	2	• Lock ring		
3830459	1	Impeller kit		
3830663	1	• Impeller		Use impeller kit 3830459
3830664	1	• O-ring		
3830455	1	Connector kit Connection, turbo		
420641	1	• Gasket		
420643	1	• Gasket		
469601	1	• Sealing ring		
470939	1	• Gasket		
862637	4	• Gasket		
863353	1	• Gasket		
1547255	1	• Sealing ring		
3825197	2	• Sealing ring		
3830711	1	Repair kit, turbo	4343	