

AQD70D, TAMD70D, TAMD70E

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	875677	6	Cylinder liner kit	
		6	• cylinder liner	
		6	• piston	
	275735	6	• Sealing ring kit	
	275375	6	• Piston ring kit	
	421033	6	• Piston pin	Std D
	(421300)	6	• Piston pin	0,05mm o.s, Obsolete part
	(421302)	6	• Piston pin	Obsolete part, 0,20mm o.s
	914525	12	• Snap ring	
	275735	6	• • Sealing ring kit	
		6	• • seal ring	
		12	• • seal ring	
	275375	6	Piston ring kit	
		6	• compression ring	
		6	• compression ring	
		6	• compression ring	
		6	• oil ring	
	270115	6	Big-end bearing kit	Std D
	270116	6	Big-end bearing kit	0,25mm u.s
	270117	6	Big-end bearing kit	0,50mm u.s
	(270118)	6	Big-end bearing kit	Obsolete part, 0,75mm u.s
	270119	6	Big-end bearing kit	1,00mm u.s
	(270120)	6	Big-end bearing kit	Obsolete part, 1,25mm u.s
	270432	7	Main bearing kit	Std D
	270433	7	Main bearing kit	0,25mm u.s
	270434	7	Main bearing kit	0,50mm u.s
	(270435)	7	Main bearing kit	Obsolete part, 0,75mm u.s
	270436	7	Main bearing kit	1,00mm u.s
	270437	7	Main bearing kit	1,25mm u.s
	276754	1	Thrust washer kit	Std D
	276755	1	Thrust washer kit	0,1mm o.s
	276756	1	Thrust washer kit	0,2mm o.s
	276757	1	Thrust washer kit	0,3mm o.s
	275525	2	Cylinder head gasket, gasket kit cylinder head	
		2	• gasket, cylinder head	
	422414	12	• Sealing ring	
	466421	16	• Sealing ring	
	422413	2	• Sealing ring	
	875434	1	Gasket kit, gasket kit reconditioning	
	957181	6	• Gasket	
	907132	2	• Gasket	
	957178	26	• Gasket	
	957185	18	• Gasket	
	957177	7	• Gasket	
	18818	2	• Gasket	
	957184	2	• Gasket	
	949656	4	• O-ring	
	925062	1	• O-ring	
	836169	4	• Gasket	
	469205	6	• Sealing ring	
	413619	2	• Gasket	
	416033	2	• Sealing ring	
	420162	1	• Seal	
	420166	4	• Gasket	

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	420167	1	• Gasket	
	420171	2	• Gasket	
	420213	1	• Seal	
	420269	1	• Sealing ring	
	424601	1	• Gasket	
	421057	1	• Gasket	
	421061	1	• Gasket	
	421121	2	• Gasket	
	469328	16	• Gasket	
	421215	1	• Gasket	
	422130	1	• Gasket	
	423123	1	• Sealing ring	
	469846	4	• Sealing ring	
	800389	1	• Gasket	
	823185	2	• Gasket	
	802287	2	• Gasket	
	820751	1	• Gasket	
	925054	1	• O-ring	
	949974	1	• O-ring	
	925095	1	• O-ring	
	949660	1	• O-ring	
	941580	1	• Sealing ring	
	942083	1	• Sealing ring	
	955989	1	• O-ring	
	957171	22	• Gasket	
	957173	6	• Gasket	
	471056	1	• Seal	
	957170	8	• Gasket	
	11992	25	• Gasket	
	11994	2	• Gasket	
	11996	1	• Gasket	
	25534	1	• Gasket	
	471055	1	• Sealing ring	
	775727	1	• Gasket	
	836181	1	• Gasket	
	925059	3	• O-ring	
	940096	1	• Gasket	
	941899	1	• Sealing ring	
	943821	1	• Sealing ring	
	824310	1	• Gasket	
	824381	1	• Gasket	
	837309	1	• Gasket	
	420423	1	• Gasket	
	837964	1	• Gasket	
	862721	1	• Gasket	
	466405	1	• Sealing ring	
	468463	1	• Gasket	
	875437	1	Gasket kit, gasket kit decarbonizing	
	469456	12	• Protecting ring	
	469365	12	• Valve cap	
	421066	2	• Gasket	
	469846	4	• Sealing ring	
	420160	1	• Gasket	
	420162	1	• Seal	
	421160	3	• Gasket	
	875436	1	Gasket kit, gasket kit ind and exh manifold	
	466271	1	• Gasket	
	421071	2	• Gasket	
	842531	2	• Gasket	

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	957171	1	• Gasket	
	820783	1	• Gasket	
	820604	1	• Gasket	
	424617	1	• Gasket	
	875474	1	Overhaul kit, repair kit circulation pump	
	19258	1	• Ball bearing	
	70913	1	• Deflector	
	181538	1	• Ball bearing	
	1660609	1	• Ball bearing	
	420162	1	• Seal	
	420169	1	• Gasket	
	420171	1	• Gasket	
	421148	1	• Shaft	
	421215	1	• Gasket	
	421306	1	• Wear ring	
	941907	6	• Spring washer	
	914462	1	• Snap ring	
	951970	1	• Spring pin	
	1545283	1	• Sealing ring	
	275715	1	Repair kit, repair kit oil pump	
		1	• shaft with gear	
		1	• gear	
	(421076)	1	• Lock washer	Obsolete part
	424133	1	• Washer	
	470234	2	• Bushing	
	875595	1	Repair kit, repair kit water pump	
	826239	1	• Locking pin	
		1	• cover	
	804776	6	• Screw	
	827011	1	• Cam	
	808285	1	• Screw	
	826246	1	• Wear washer	
	822708	1	• Sealing	
		1	• slinger	
	809444	1	• Lock ring	
	825737	1	• Sealing	
	11013	2	• Ball bearing	
	914533	1	• Snap ring	
	940180	1	• Hexagon screw	
	955825	1	• Hexagon nut	
	941906	1	• Spring washer	
	942406	1	• Woodruff key	
	875593	1	Impeller kit	
		1	• impeller	
	827019	2	• Washer	
	808275	1	• Gasket	
	875519	1	Gasket kit, gasket kit turbo	
	957178	2	• Gasket	
	957185	4	• Gasket	
	424631	1	• Gasket	
	421324	1	• Gasket	
	836181	1	• Gasket	
	420641	1	• Gasket	
	420423	1	• Gasket	

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	424629	1	• Gasket	
	845169	1	Repair kit, repair kit turbo	
	(845041)	2	• Bearing sleeve	Obsolete part
	(845042)	4	• Lock ring	Obsolete part
	(845045)	4	• Piston ring	Obsolete part
	(845046)	1	• Bearing washer	Obsolete part
	(845047)	1	• Oil deflector	Obsolete part
	845036	1	• O-ring	
	940326	4	• Hex. socket screw	
	(848711)	1	• Lock nut	Obsolete part
	(838570)	8	• Screw	Obsolete part
	(845038)	4	• Segment	Obsolete part
	(844005)	8	• Spring washer	Obsolete part
	(845167)	3	• Tensioning segment	Obsolete part
	(844006)	6	• Nut	Obsolete part
	940199	6	• Hexagon screw	
	(875694)	1	Gasket kit, gasket and circlip kit	Obsolete part, AQD70D/750
	(190427)	1	• Tab washer	Obsolete part
	(832494)	1	• Snap ring	Obsolete part
	897682	1	• Gasket	
	(907026)	1	• Lock washer	Obsolete part
	907029	1	• Lock washer	
	914472	1	• Snap ring	
	(914476)	1	• Snap ring	Obsolete part
	(914486)	1	• Snap ring	Obsolete part
	914517	2	• Snap ring	
	925074	2	• O-ring	
	925094	1	• O-ring	
	925095	2	• O-ring	
	925264	1	• O-ring	
	(943632)	2	• Sealing ring	Obsolete part
	(943943)	1	• O-ring	Obsolete part
	(943946)	1	• Snap ring	Obsolete part
	(944586)	1	• Sealing ring	Obsolete part
	(944587)	1	• O-ring	Obsolete part
	(944686)	2	• O-ring	Obsolete part
	(945329)	1	• Sealing ring	Obsolete part
	958228	1	• O-ring	
	960162	2	• O-ring	