



18A97

CYLINDER BLOCK AND END CAPS

Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	858	8712A43	CYLINDER BLOCK	1	
2	16	76175	STUD, POWERHEAD (1-7/8")	6	
3	16	67065	STUD (5-1/2")	2	
3	16	78438	STUD, POWERHEAD (6-3/4")	2	
4	17	20033	PIN, Dowel, LOCATING	2	
5	17	67296	PIN, CYLINDER BLOCK (BEARIN	2	
6	27	11338	GASKET, SEALING	2	2
7		42249	COVER, STARTER MOTOR (UP	1	
8	10	73657	SCREW, (.312-18 x 1.50), COVE	2	
9	13	26993	LOCKWASHER, (.312), STARTE	4	
10		76867	COVER, STARTER MOTOR (LO'	1	
11	10	77065	SCREW, (.312-18 x 2), COVER T	2	
11A	23	99448	BUSHING	1	
12	10	66717	SCREW, (.375-16 x 3.250), CRANK	8	
12	10	74824	SCREW, (.312-18 x 1.250), CRANK	6	
13	1159	8454A 2	END CAP ASSEMBLY, UPPER	1	
14	25	54029	O-RING, (2.800 x .103), END CA	1	2
15	31	93496	ROLLER BEARING, END CAP	1	
16	26	41953	SEAL, END CAP	1	
17	10	69034	SCREW AND LOCKWASHER, (.31	4	
18	10	24220	SCREW, (.190-24 x .19), SET - CY	2	
19	22	38407	PLUG, (.500-14), CYLINDER BLOC	1	
20	16	15094	STUD, (.190-32 x 1.870), FLYWHEE	1	
21	16	15093	STUD, (#10-32 x 1.00), FLYWHEE	2	
22	23	67269	SPACER, FLYWHEEL COVER ST	1	
23	12	49221 1	WASHER, FLYWHEEL COVER ST	6	
24	12	72761	WASHER, FLYWHEEL COVER ST	3	
25	11	73651	NUT, FLYWHEEL COVER STUD	3	
26		42248	BRACKET, FLYWHEEL COVER	1	
27	10	49668	SCREW, (.250-20 x .750), BRACKE	2	
28	1156	7809A 1	END CAP ASSEMBLY, LOWER	1	
29	25	62700	O-RING, (3.237 x .103), END CA	1	2
30	26	41953	SEAL, END CAP	2	
31	10	28636	SCREW, (.250-20 x .750), LOWER	4	
32	13	26992	LOCKWASHER, (.250), LOWER EI	4	
33	10	64022	SCREW, (.250-20 x 2.125), ADJUS	1	
34	11	64015	NUT, (.250-20), JAM - ADJUSTING	1	
35		26852	CAP, NYLON - ADJUSTING SCRE'	1	
-		66517	RESTRICTOR, BLEED - CYLINDE	1	
-	27	11338A88	GASKET SET, Engine Overhaul	--	
-		18274A88	POWERHEAD ASSEMBLY		