



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1647	9148A 8	GEAR HOUSING ASSEMBLY (CO)	1		
1	1647	9148A11	GEAR HOUSING ASSEMBLY (B)	1		
48		78956	SHIFT CAM	1		
49		89594A 1	FOLLOWER, CAM	1		
50		79911	ROD, CLUTCH ACTUATOR	1		
51	24	79910	SPRING, COMPRESSION	2		
52	12	78910	WASHER, COMPRESSION SPR	1		
53	17	78906	PIN, SPRING LOCATOR	1		
54	15	47397A 1	SHIM, BEARING OUTER RACE	AR		5
55	31	78172A 1	TAPERED ROLLER BEARING A	1		
56	43	44104A 2	FORWARD GEAR ASSEMBLY	1		
57	31	43999	ROLLER BEARING (1.308 O.D)	2		
57	31	73363	ROLLER BEARING (1.313 O.D)	2		
58	52	78959	RATCHET, SLIDING CLUTCH	1		
59	17	78905	CROSS PIN, RATCHET TO PRO	1		
60	17	78909	DETENT PIN, RATCHET	2		
61	24	78962	SPRING, RETAINING-CROSS PI	2		
62	44	94148	PROPELLER SHAFT	1		
63		N. S. S.	REVERSE GEAR (PART OF 43-	1		4
64		68100	RING, THRUST	1	BEARING CARRIER TO GEAR H	
65	30	88957A 1	BEARING,BALL-REVERSE GEAR	1		
66	25	31534	"O" RING, BEARING CARRIER	1		2,8
67		43567A 1	BEARING CARRIER ASSEMBLY	1		
68	31	30956	ROLLER BEARING, BEARING	1		
69	26	76868	OIL SEAL, BEARING CARRIER	2		8
70	28	30281	KEY, LOCATING-BEARING CAR	1		
71	14	79447	TAB WASHER, GEAR HOUSING	1		
72		79448	COVER, GEAR HOUSING	1		
73		31640A 1	TRIM TAB, GEAR HOUSING	1		
74	10	66024	SCREW, TRIM TAB TO GEAR H	1		
75		67891	FILLER BLOCK	1		
76	11	34933	NUT, DRIVE SHAFT HOUSING S	2		
77	10	65210	SCREW, GEAR HOUSING	1		
78		13171	THRUST HUB	1		
79	12	31211A 2	WASHER, SPLINED-PROPELLER	1		
80	14	31210	TAB WASHER, PROPELLER NUT	1		
81	11	52707A 1	PROPELLER NUT	1		
82	13	42351 1	LOCKWASHER, PROPELLER SH	1		
83	12	45176	WASHER, DRIVE SHAFT HOUSI	2		
-	26	89238A 2	SEAL KIT	1		
-	27	14697A87	GASKET SET			