



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	858	8712A41	CYLINDER BLOCK	1	
2	16	76175	STUD, POWERHEAD	6	(1-7/8")
3	16	67065	STUD, POWERHEAD	2	(5-1/2")
3	16	78438	STUD, POWERHEAD	2	(6-3/4")
4	17	20033	DOWEL PIN, LOCATING	2	
5	17	67296	DOWEL PIN, CYLINDER BLOCK	2	
6	27	11338	GASKET, SEALING	2	2
7		42249	COVER, STARTER MOTOR (UPPI)	1	
8	10	73657	SCREW, COVER TO CRANKCA	2	(1-1/2")
9	13	26993	LOCKWASHER, STARTER MOT	4	
10		76867	COVER, STARTER MOTOR (LO	1	
11	10	77065	SCREW, COVER TO CRANKCA	2	(2")
12	19	88801	PLUG, CUPPED	2	
12	23	99448	BUSHING	1	
13	84	88807A20	CABLE ASSEMBLY, COVER	1	
14	10	66717	SCREW, CRANKCASE CYLINDER	8	(3-1/4")
14	10	74824	SCREW, CRANKCASE TO CYLIN	6	(1-1/4")
15	1159	9608A 1	END CAP ASSEMBLY (UPPER)	1	
16	25	54029	"O" RING, END CAP	1	2
17	31	93496	ROLLER BEARING, END CAP	1	
18	26	41953	OIL SEAL, END CAP	1	
19	10	69034	SCREW, UPPER END CAP TO Cy	4	
20	10	24220	SCREW, SET - CYLINDER BLOCK	2	(3/16")
21	22	38407	PLUG	1	CYLINDER BLOCK (WATER JACI
22	16	15094	STUD, FLYWHEEL COVER TO Cy	1	(1-7/8")
23	16	15093	STUD, FLYWHEEL COVER TO BF	2	(1")
24	23	67269	SPACER, FLYWHEEL COVER STL	1	
25	12	49221 1	WASHER, FLYWHEEL COVER ST	6	
26	12	72761	WASHER, FLYWHEEL COVER ST	3	
27	11	73651	NUT, FLYWHEEL COVER STUD	3	
28		42248	BRACKET, FLYWHEEL COVER	1	
29	10	49668	SCREW, BRACKET TO CRANKCA	2	(3/4")
30	1156	7809A 1	END CAP ASSEMBLY (LOWER)	1	
31	25	62700	"O" RING, END CAP (3 3/4" I.D.	1	2
32	26	41953	OIL SEAL, END CAP	2	
33	10	28636	SCREW, LOWER END CAP TO C	4	(3/4")
34	13	26992	LOCKWASHER, LOWER END CAI	4	
35	10	64022	SCREW, ADJUSTING - CYLINDEF	1	
36	11	64015	NUT, JAM - ADJUSTING SCREW	1	
37		26852	CAP, NYLON - ADJUSTING SCRE	1	
38	54	16792	CLAMP	1	