



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	455	8745A 5	CRANKSHAFT ASSEMBLY	1	
2	30	67923	BALL BEARING, CRANKSHAFT	1	
3	53	67446	RETAINING RING, BALL BEARIII	1	
4	43	99727A 1	DRIVE GEAR	1	
5		54196A 6	CARRIER ASSEMBLY, SEAL	1	
6		65800	SEAL, CARRIER	1	2
7	39	67377	RING, SEALING - CRANKSHAFT (AR	5
7	39	78633	RING, SEALING - CRANKSHAFT (AR	5
8	31	93495	ROLLER BEARING, CRANKSHAF	2	
9	53	67444	RETAING RING, ROLLER BEAR	2	
10	766	8666A 3	PISTON ASSEMBLY (STARBOARD)	3	
10	766	8667A 3	PISTON ASSEMBLY (PORT)	3	
11	39	78996A12	PISTON RING ASSEMBLY	1	
12	40	52035	LOCK RING, PISTON	12	
13	636	8119A 4	CONNECTING ROD ASSEMBLY	6	
14	10	93886	SCREW, CONNECTING ROD	12	
15	12	47247	WASHER, NEEDLE LOCATING	12	
16	31	17514A 1	ROLLER BEARING ASSEMBLY,	6	
17	29	67483	NEEDLE BEARING, PISTON EN	174	
-	27	14697A87	GASKET SET		