



18954

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
0	1647	9148A18	GEAR HOUSING	1	(LONG)(BLACK)	
0	1647	9148A20	GEAR HOUSING	1	(LONG)(GRAY)	
0	1647	9148A19	GEAR HOUSING	1	(X-LONG)(BLACK)	
0	1647	9148A21	GEAR HOUSING	1	(X-LONG)(GRAY)	
50		70339	SHIFT CAM	1	(Gear Hsg Casting #1647-6670C/	
51		67888	CAM FOLLOWER	1	(Gear Hsg Casting #1647-6670C/	
52/E	24	76962A	SPRING/SLIDE ASSY.	1	(Gear Hsg Casting #1647-6675C)	
50		78956	SHIFT CAM	1	(Gear Hsg Casting #1647-8675C)	
51		89594A	FOLLOWER	1	(Gear Hsg Casting #1647-8675C)	
52		79911	ROD	1	(Gear Hsg Casting #1647-8675C)	
53	24	79910	SPRING	2	(Gear Hsg Casting #1647-8675C)	
54	12	78910	WASHER	AR	(Gear Hsg Casting #1647-8675C)	
55	17	78906	PIN	1	(Gear Hsg Casting #1647-8675C)	
56	15	47397A	SHIM SET	AR		
57	31	78172A	BEARING ASSEMBLY, Tapered	1	(Stamped-CUP #JM205110/Cone	
57	31	35928A	TAPERED ROLLER BEARING	1	(Stamped-CUP #M804010/Cone t	
58	43	78082A	FORWARD GEAR ASSEMBLY	1	(Stamped 43-78082)	
58	43	77179A	FORWARD GEAR	1	(Stamped 43-77179)	
59	31	73363	ROLLER BEARING	2		
60	52	67887	CLUTCH	1	(Gear Hsg Casting #1647-6670C/	
61	17	30632	PIN, Cross	1	(Gear Hsg Casting #1647-6670C/	
63	24	30893	SPRING	1	(Gear Hsg Casting #1647-6670C/	
64	44	67886	PROPELLER SHAFT	1	(Gear Hsg Casting #1647-6670C/	
65	43	67889	REVERSE GEAR	1	(Gear Hsg Casting #1647-6670C/	
60	52	78959	RATCHET	2	(Gear Hsg Casting #1647-8675C)	
61	17	78905	PIN, Cross	1	(Gear Hsg Casting #1647-8675C)	
62	17	78909	PIN, Detent	2	(Gear Hsg Casting #1647-8675C)	
63	24	78962	SPRING	2	(Gear Hsg Casting #1647-8675C)	
64	44	94148	PROPELLER SHAFT	1	(Gear Hsg Casting #1647-8675C)	
65	43	85462	REVERSE GEAR	1	(Gear Hsg Casting #1647-8675C)	
66		68100	RING, Thrust	1		
67	30	88957A	BEARING	1		
68	25	31534	O-RING	1		18,2
69		43567A	BEARING CARRIER ASSEMBLY	1		
70	31	30956	ROLLER BEARING	1		
71	26	76868	SEAL	2		18
73	28	30281	KEY	1		
74	14	79447	TAB WASHER	1		
75		79448	RETAINER	1		
76		31640A	TRIM TAB ASSEMBLY	1		
77	10	66024	SCREW (427.14 x 1.75)	1		