



18A97

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	858	8134A 3	CYLINDER BLOCK	1	SN# 6618750 & Below	
1	858	8712A39	CYLINDER BLOCK	1	SN# 6618751 & Up	
2	16	76175	STUD (1-7/8")	6		
3	16	67065	STUD	2	(5-1/2")	
3	16	78438	STUD	2	(6-3/4")	
4	17	20033	PIN, Dowel	2		
5	17	67296	PIN (BEARING RACE)	2		
6	27	11338	GASKET	2		2,3
7		42249	COVER, STARTER MOTOR (UP	1		
8	10	73657	SCREW, (.312-18 x 1.50)	2		
9	13	26393	LOCKWASHER, (.312)	4		
10		76867	COVER, STARTER MOTOR (LO	1		
11	10	815549	SCREW, .312-18 x 2.00	2		
11A	23	99448	BUSHING	1		
12	10	66717	SCREW, (.375-16 x 3.250), CRANK	8		
12	10	74824	SCREW, (.312-18 x 1.250), CRANK	6		
13	1159	8454A 1	END CAP ASSEMBLY (UPPER)	1	SN# 6618750 & Below	
13	1159	8454A 2	END CAP ASSEMBLY	1	SN# 6618751 & Up	
14	25	54029	O-RING	1	(2.80 Outside Diameter) SN# 6618750 & Below	2,3
14	25	67206	O-RING	1	(2.9 Outside Diameter) SN# 6618751 & Up	2,3
14	25	54029	O-RING	1	SN# 6618751 & Up	2,3
15	31	74248	ROLLER BEARING	1	SN# 6618750 & Below	
15	31	93496	ROLLER BEARING	1	SN# 6618751 & Up	
16	26	41953	SEAL	1		
17	10	69034	SCREW WITH LOCKWASHER, (.312-18 x 1.50)	4		
18	10	24220	SCREW, (.190-24 x .19)	2		
19	22	38407	PLUG, (.500-14) (WATER JACKET)	1		
20	16	79651	STUD (1-7/8")	1		
21	16	15093	STUD, (#10-32 x 1.00)	2		
22	23	67269	SPACER	1		
23	12	49221 1	WASHER	6		
24	12	72761	WASHER	6		
25	11	73651	NUT	3		
26		42248	BRACKET, FLYWHEEL COVER	1		
27	10	49668	SCREW, (.250-20 x .750)	2		
28	1156	7809A 1	END CAP ASSEMBLY (LOWER)	1		
29	25	62700	O-RING, (3.250 Inside Diameter)	1		2,3
29	25	67207	O-RING	1	(3-1/2" I.D.)	2,3
30	26	41953	SEAL	2		
31	10	28636	SCREW, (.250-20 x .750)	4		
32	12	26992	LOCKWASHER, (.250)	4		