



22894

| Parts List | | | | | |
|------------|-------|----------|----------------------------------|--------|---------------------------|
| Ref | Class | Part | Description | Qty | Footnote |
| 1 | 884 | 9765A13 | CYLINDER BLOCK (135/150) | 1 | 5 |
| 1 | 884 | 9763A17 | CYLINDER BLOCK (XR6/Magnum) | 1 | SN# 0D284787 & Below 5 |
| 1 | 884 | 9763A23 | CYLINDER BLOCK (XR6/Magnum) | 1 | SN# 0D284788 & Up 5 |
| 1 | 884 | 9763A17 | CYLINDER BLOCK (175) | 1 | 5 |
| 1 | 884 | 9763A61 | CYLINDER BLOCK (200) | 1 | 5 |
| 1 | 884 | 9763A23 | CYLINDER BLOCK (150 TRACKER) | 1 | 5 |
| 2 | 16 | 76175 | STUD (1-7/8") (OLD DESIGN) | 4 | |
| 2 | 16 | 818138 | STUD (1-3/4") | 2 or 6 | 5 |
| 3 | 16 | 67065 | STUD (5-1/2") | 2 | 5 |
| 3 | 16 | 78438 | STUD (6-3/4") | 2 | 5 |
| 4 | 17 | 43044 | PIN, Dowel (.375 x .625) (Withou | 2 | 5 |
| 5 | 17 | 67296 | PIN (BEARING RACE) | 2 | 5 |
| 6 | 27 | 11338 | GASKET | 2 | 2,5 |
| 7 | | 42249 | COVER (UPPER) | 1 | 5 |
| 8 | 10 | 828213 | SCREW, (.312-18 x 1.500) | 2 | 5 |
| 8 | 10 | 73657 | SCREW, (.312-18 x 1.50) (Use wi | 2 | 5 |
| 9 | 13 | 26993 | LOCKWASHER, (.312) (Use with | 4 | 5 |
| 10 | | 76867 | COVER (LOWER) | 1 | 5 |
| 11 | 10 | 815549 | SCREW, .312-18 x 2.00 | 2 | 5 |
| 11 | 10 | 828214 | SCREW, (.312-18 x 2.00) | 2 | 5 |
| 11A | 23 | 99448 | BUSHING | 1 | 5 |
| 12 | 10 | 66717 | SCREW, (.375-16 x 3.250) | 8 | 5 |
| 12 | 10 | 74824 | SCREW, (.312-18 x 1.250) | 6 | 5 |
| 13 | 1159 | 9642A 1 | END CAP ASSEMBLY, Upper | 1 | 5 |
| 14 | 25 | 54029 | O-RING, (2.800 x .103) | 1 | 2,5 |
| 15 | 31 | 16756A 4 | BEARING KIT | 1 | 5 |
| 16 | 26 | 41953 | SEAL | 1 | 5 |
| 17 | 10 | 69034 | SCREW AND LOCKWASHER, (.31 | 4 | 5 |
| 19 | 54 | 63153 | J CLIP | 1 | |
| 20 | 16 | 15094 | STUD, (.190-32 x 1.870) | 1 | |
| 21 | 16 | 15093 | STUD, (#10-32 x 1.00) | 2 | |
| 22 | 23 | 67269 | SPACER | 1 | |
| 23 | 12 | 49221 | WASHER | 3 | |
| 25 | 11 | 816874 | WING NUT, (#10-32) | 3 | |
| 26 | | 42248 | BRACKET | 1 | 5 |
| 27 | 10 | 49668 | SCREW, (.250-20 x .750) | 2 | 5 |
| 28 | 1156 | 7809A 1 | END CAP ASSEMBLY | 1 | 5 |
| 29 | 25 | 62700 | O-RING, (3.237 x .103) | 1 | 2,5 |
| 30 | 26 | 41953 | SEAL | 2 | 5 |
| 31 | 10 | 28636 | SCREW, (.250-20 x .750) | 4 | 5 |
| 32 | 12 | 26992 | LOCKWASHER, (.250) | 4 | 5 |