



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	27	90484	1 GASKET, DIVIDER PLATE	2		2
2		99169A	1 PLATE, DIVIDER	1		
3		69668	1 SEAL, DIVIDER PLATE	1		2
4		19307	1 COVER, EXHAUST MANIFOLD	1		
5	10	74824	21 SCREW, COVER AND PLATE TO		(1-1/4")	
6	86	19437	3 TERMINAL BLOCK (3 TERMINALS)	1		
7	10	31716	2 SCREW, TERMINAL BLOCK			
8	12	29245	2 WASHER, TERMINAL BLOCK SCREW			
9	11	45076	3 NUT, TERMINAL BLOCK			
10	11	813938	3 NUT			
11	10	74824	4 SCREW, COVER TO CYLINDER BLOCK		(1-1/4")	
12	27	78690	2 GASKET, RELIEF VALVE PLATE			2
13	10	69570	1 SCREW, DIAPHRAGM TO PLATE		(3/4")	
14	12	76451	1 WASHER, DIAPHRAGM SCREW			
15		14479	1 DIAPHRAGM			
16		16496	1 WATER DEFLECTOR			
17		16497A	1 PLATE, RELIEF VALVE			
18	24	64878	1 SPRING, COMPRESSION POPPET			
19	12	85303	1 WASHER, POPPET SPRING			
20		14480	1 POPPET, VALVE			
21	25	64872	1 GROMMET, POPPET VALVE			
22		65848	1 CARRIER, POPPET VALVE			
23	27	99176	2 GASKET, EXHAUST PLATE			2
24		41944A	5 PLATE ASSEMBLY, EXHAUST			
25	22	99664	1 ELBOW, EXHAUST PLATE			
26	17	20033	2 DOWEL PIN, LOCATING - EXHAUST			
27		18398	2 SEA, EXHAUST PLATE			
28		68010	1 BRACKET, SEAL RETAINING			
29	10	48408	6 SCREW, BRACKET TO EXHAUST		(1/2")	
30	12	25970	6 WASHER, POWERHEAD STUD			
31	11	69254	6 NUT, POWERHEAD STUD			
32	23	27132	1 BUSHING, EXHAUST PLATE			
33	25	19564	1 GROMMET			
34	25	12602	1 GROMMET, EXHAUST PLATE			
35	10	66727	1 SCREW, EXHAUST PLATE ATTACHMENT		(1-1/4")	
36	10	68783	1 SCREW, EXHAUST PLATE ATTACHMENT		(2-1/2")	
37	10	66725	3 SCREW, EXHAUST PLATE ATTACHMENT		(3-1/2")	
38		812905A	2 BRACKET ASSEMBLY, FRONT			
39	10	90285	4 SCREW, FRONT BRACKET			
40	12	18703	4 WASHER			
41	25	18778	4 GROMMET			