



- Loctite 271 (92-809820)
- Perfect Seal (92-34227-1)
- Loctite 680 (92-809833)
- Loctite Primer "N" (92-59327-1)
- 2-4-C With Teflon (92-825407A12)
- GM Silicone Sealer (92-91600-1)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1647	9148A47	GEAR HOUSING	1	(BLACK)(BASIC)	
1	1647	9148A48	GEAR HOUSING	1	(GRAY)(BASIC)	
2	22	85822A10	CONNECTOR ASSEMBLY	1		
3		NSS	TUBING	1		6
4		NSS	CONNECTOR	1		6
5	17	43044	DOWEL PIN	2		
6	16	18978 3	STUD (3-11/16 IN.)	1		5
7	16	57920 3	STUD (2-1/16 IN.)	2		5
8	16	56297	STUD (3-3/8 IN.)	1		
9	16	30667	STUD (3-1/8 IN.)	2		
10		67891	FILLER BLOCK	1		
11	31	42647A 1	ROLLER BEARING	1		
12		826134	ANODE	2		
13	10	40003 33	SCREW	1		
14	11	826833 6	NUT	1		
15		NSS	PINION GEAR (PART OF 43-1847)	1	(1.87:1GEAR RATIO-15TEETH)	6
16	12	92721	WASHER	1		
17	11	35921	NUT	1		
18	15	42637A 1	SHIM SET	AR		8
19	22	67892A 1	SCREW-DRAIN (MAGNETIC)	1		
20	12	19183	WASHER	2		10,9
21	10	79953A 2	SCREW-GREASE FILLER	1		
22		56762	STA-STRAP	1		
23		78902 2	SHIFT SHAFT	1		
24	25	25439	O-RING	1		2,9
25	23	77631A 2	BUSHING ASSEMBLY	1		9
26	26	816464 1	OIL SEAL	1		9
27	12	77674	WASHER-RUBBER	1		
28	45	44209 1	DRIVE SHAFT	1		
29	31	36387A 1	ROLLER BEARING ASSEMBLY	1		
30		NSS	CUP	1		6
31		824519	RETAINER	1		
32	46	42579A 3	WATER PUMP BASE	1		
33	27	42631 1	GASKET	1		2,10,9
34	25	90011	O-RING	1		
35	26	89238	OIL SEAL	1		9
36	26	16977	OIL SEAL	1		9
37	27	85608 1	GASKET-LOWER	1		2,10,9
38	27	85609 1	GASKET-UPPER	1		2,10,9
39		32435	FACE PLATE	1		10,11,10
40	46	96148A 1	WATER PUMP BODY ASSEMBLY	1		10,11,10