



20253

Parts List								
Ref	Class	Part	Description	Qty	Comment	Footnote		
0	1647	9148A18	GEAR HOUSING	1	(LONG)(BLACK)			
0	1647	9148A20	GEAR HOUSING	1	(LONG)(GRAY)			
0	1647	9148A19	GEAR HOUSING	1	(X-LONG)(BLACK)			
0	1647	9148A21	GEAR HOUSING	1	(X-LONG)(GRAY)			
50		70339	SHIFT CAM	1	(GEAR HOUSING CASTING #164			
50		78956	SHIFT CAM	1	(GEAR HOUSING CASTING #164			
51		67888	CAM FOLLOWER	1	(GEAR HOUSING CASTING #164			
51		89594A 1	FOLLOWER	1	(GEAR HOUSING CASTING #164			
52/E	24	76962A 1	SPRING/SLIDE ASSY.	1	(GEAR HOUSING CASTING #164			
52		79911	ROD	1	(GEAR HOUSING CASTING #164			
53	24	79910	SPRING	2	(GEAR HOUSING CASTING #164			
54	12	78910	WASHER	AR	(GEAR HOUSING CASTING #164			
55	17	78906	PIN	1	(GEAR HOUSING CASTING #164			
56	15	47397A 1	SHIM SET	AR				
57	31	78172A 1	BEARING ASSEMBLY, Tapered	1				
58	43	78082A 3	FORWARD GEAR ASSEMBLY	1				
59	31	73363	ROLLER BEARING	2				
60	52	67887	CLUTCH	1	(GEAR HOUSING CASTING #164			
60	52	78959	RATCHET	2	(GEAR HOUSING CASTING #164			
61	17	30632	PIN, Cross	1	(GEAR HOUSING CASTING #164			
61	17	78905	PIN, Cross	1	(GEAR HOUSING CASTING #164			
62	17	78909	PIN, Detent	2	(GEAR HOUSING CASTING #164			
63	24	30893	SPRING	1	(GEAR HOUSING CASTING #164			
63	24	78962	SPRING	2	(GEAR HOUSING CASTING #164			
64	44	67886	PROPELLER SHAFT	1	(GEAR HOUSING CASTING #164			
64	44	94148	PROPELLER SHAFT	1	(GEAR HOUSING CASTING #164			
65	43	67889	REVERSE GEAR	1	(GEAR HOUSING CASTING #164			
65	43	85462	REVERSE GEAR	1	(GEAR HOUSING CASTING #164			
66		68100 1	RING, Thrust	1				
67	30	88957A 1	BEARING	1				
68	25	31534	O-RING	1		4,16		
69		43567A 1	BEARING CARRIER ASSEMBLY	1				
70	31	30956	BEARING, Needle	1				
71	26	76868	SEAL	1	(NOTE:If you Mercury SERIAL is 9	16		
72	26	70081	SEAL, Oil	1	(NOTE:If you Mercury SERIAL is 9	16		
73	28	30281	KEY	1				
74	14	79447	TAB WASHER	1				
75		79448	RETAINER	1				
76		31640A 1	TRIM TAB ASSEMBLY	1				
77	10	66024	SCREW, (.437-14 x 1.75)	1				
78	12	46176	WASHER (.452 x .812 x .106)	2				