



EXHAUST MANIFOLD AND EXHAUST PLATE

Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	27	19050 6	GASKET	1	2,5
2		828343A 4	DIVIDER PLATE	1	5
3	26	814754	SEAL	1	2,5
4	10	826356 1	SCREW (5/16-18 X 1-1/2 IN.)	17	5
5	10	881190	SCREW (5/16-18 X 1 IN.)	2	5
6		68729 1	COVER-RELIEF VALVE	1	5
7	10	74824	SCREW (5/16-18 X 1-1/4 IN.)	4	5
8	10	69570	SCREW (10-16 X 3/4 IN.)	1	5
9	12	76451	WASHER	1	5
10		14479 1	DIAPHRAGM	1	5
11		16496	WATER DEFLECTOR	1	5
12		16497A 1	PLATE	1	5
13	27	78690	GASKET	2	2,5
14	24	42996	SPRING	1	5
15		14480	POPPET	1	5
16	25	64872	GROMMET	1	5
17		65848	CARRIER	1	5
18	27	99176 4	GASKET	1	2
19		850814T 2	EXHAUST PLATE	1	(S/N-0T598999 & BELOW)
19		850814T 4	EXHAUST PLATE	1	(S/N-0T599000 & UP)
20	17	43044	DOWEL PIN	2	
21		814701 1	SEAL	1	
22		68010 1	BRACKET	1	
23	10	878608	SCREW (10-16 X 1/2 IN.)	8	
24	25	19565	GROMMET	1	
25	12	20553	WASHER	4	
26	11	69254	NUT	6	
27	23	27132	BUSHING	1	
28	10	66727	SCREW (5/16-18 X 1-1/4 IN.)	1	
29	10	68783	SCREW (5/16-18 X 2-1/2 IN.)	1	
30	10	66725	SCREW (3/8-16 X 3-1/2 IN.)	3	
31		812905A 5	FRONT BRACKET ASSEMBLY	1	
32	10	805557 1	SCREW (5/16-18 X 1/2 IN.)	4	
33	12	18703 1	WASHER	4	
34	25	18778T	GROMMET	4	
35		18578T 8	REAR BRACKET ASSEMBLY	1	
36	25	12602 1	GROMMET	1	
37	10	35385	SCREW (.312-18 X 1-3/4 IN.) (SLA)	1	
-	27	814754A00	ENGINE GASKET SET	1	
-		879808T01	POWERHEAD	1	(135/150)
-		879809T01	POW/ERHEAD	1	(175)