



1897

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	858	8711A19	CYLINDER BLOCK	1		
2	16	76175	STUD, POWERHEAD (1-7/8")	6		
3	16	67065	STUD, POWERHEAD (5-1/2")	2		
3	16	78438	STUD, POWERHEAD (6-3/4")	2		
4	17	20033	PIN, Dowel, LOCATING	2		
5	17	67296	PIN, CYLINDER BLOCK (BEARIN	2		
6	27	11338	GASKET, SEALING	2		2
7		42249	COVER, STARTER MOTOR (UP	1		
8	10	73657	SCREW, (.312-18 x 1.50), COVE	2		
9	13	26993	LOCKWASHER, (.312), STARTE	4		
10		76867	COVER, STARTER MOTOR (LO'	1		
11	10	77065	SCREW, (.312-18 x 2), COVER TO	2		
11A	23	99448	BUSHING	1		
12	10	66717	SCREW, (.375-16 x 3.250), CRANK	8		
12	10	74824	SCREW, (.312-18 x 1.250), CRANK	6		
13	1159	8454A 1	END CAP ASSEMBLY, UPPER	1	(1.50 I.D.)	
14	25	54029	O-RING, (2.800 x .103), END CA	1	(1.50 I.D.)	2
15	31	74248	ROLLER BEARING, END CAP (1	1		
16	26	41953	SEAL, END CAP	1	(1.50 I.D.)	
13	1159	8454A 2	END CAP ASSEMBLY, UPPER	1	(1.37 I.D.)	
14	25	54029	O-RING, (2.800 x .103), END CA	1	(1.37 I.D.)	
15	31	93496	ROLLER BEARING, END CAP (1	1		
16	26	41953	SEAL, END CAP	1	(1.37 I.D.)	
17	10	69034	SCREW AND LOCKWASHER, (.31	4		
18	10	24220	SCREW, (.190-24 x .19), SET - CYL	2		
19	22	38407	PLUG, (.500-14), CYLINDER BLOC	1		
20	16	15094	STUD, (.190-32 x 1.870), FLYWHE	1		
21	16	15093	STUD, (#10-32 x 1.00), FLYWHEE	2		
22	23	67269	SPACER, FLYWHEEL COVER ST	1		
23	12	49221 1	WASHER, FLYWHEEL COVER ST	6		
24	12	72761	WASHER, FLYWHEEL COVER ST	6		
25	11	73651	NUT, FLYWHEEL COVER STUD	3		
26		42248	BRACKET, FLYWHEEL COVER	1		
27	10	49668	SCREW, (.250-20 x .750), BRACKE	2		
28	1156	7809A 1	END CAP ASSEMBLY, LOWER	1		
29	25	62700	O-RING, (3.237 x .103), END CA	1		2
30	26	41953	SEAL, END CAP	2		
31	10	28636	SCREW, (.250-20 x .750), LOWER	4		
32	13	26992	LOCKWASHER, (.250), LOWER EI	4		
33	10	64022	SCREW, (.250-20 x 2.125), SDJUS	1		
34	11	64015	NUT, (.250-20), I.A.M. ADJUSTING	1		