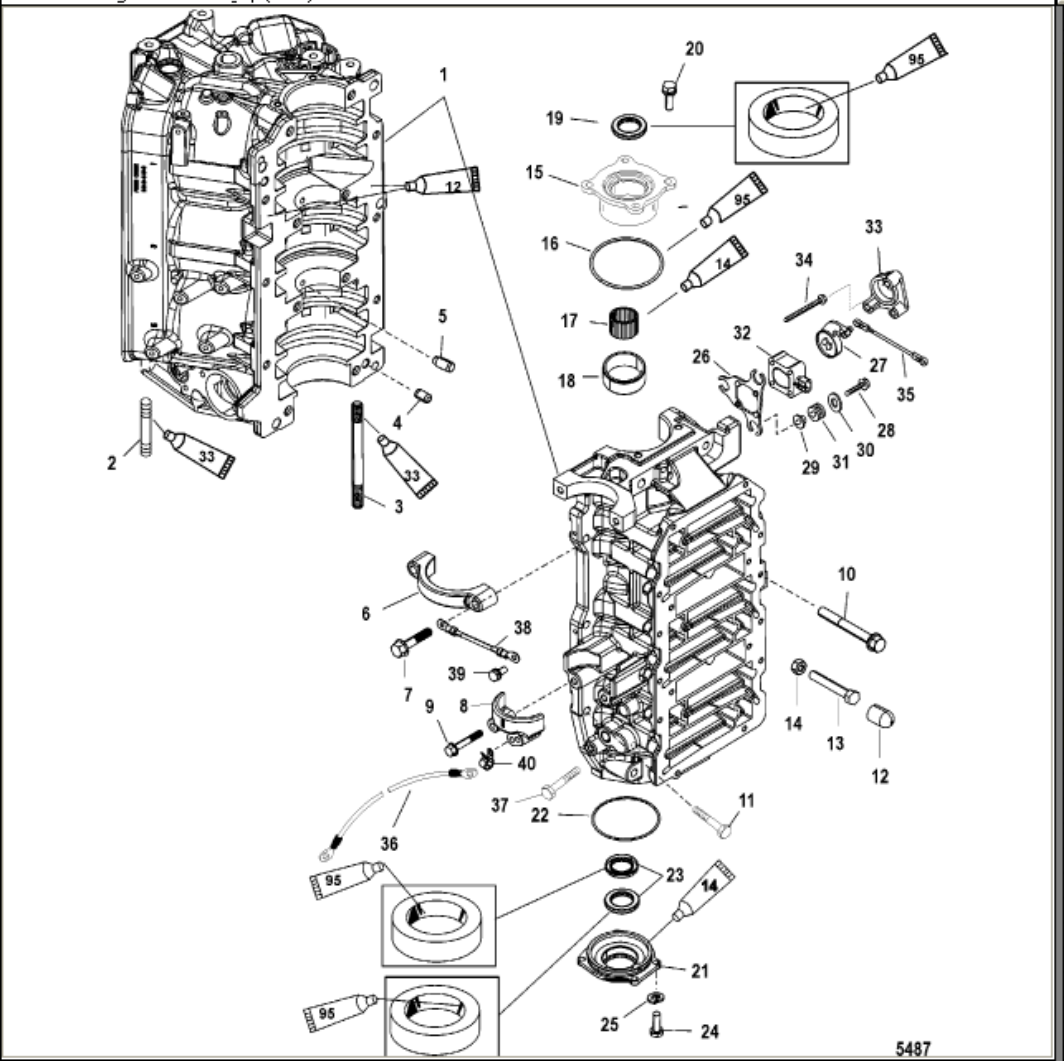
MERCURY (V-135 DFI (2.5L))
Serial Nbr Range: 1B227000_Up (USA)

Cylinder Block and End Caps



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	884	858961A 8	CYLINDER BLOCK ASSEMBLY	1	(135)	5
1	884	858961A 8	CYLINDER BLOCK ASSEMBLY	1	(150)	5
1	884	858961A10	CYLINDER BLOCK ASSEMBLY	1	(175)	5
2	16	818138 4	STUD-POWERHEAD, 1-3/4 Inch	6		5
3	16	67065 4	STUD, (.375-16/.375-24 x 5.620)	2	(.375 x 5.62 Inches)	
3	16	78438 5	STUD, (.375-16/.375-24 x 6.870)	2		5
4	17	43044	PIN, Dowel (.375 x .625)(Without	2		5
5	17	67296	PIN (BEARING RACE)	2		5
6		856966 2	BRACKET	1		5
7	10	828213	SCREW, (.312-18 x 1.500)	2		5
8		76867	COVER (Bottom)	1		5
9	10	828214	SCREW, (.312-18 x 2.00)	2		5
10	10	66717	SCREW, (.375-16 x 3.250)	8		5
11	10	74824	SCREW, (.312-18 x 1.250)	6		5
12		26852	CAP	1		5
13	10	856832	SCREW, (.250-20 x 1.750)	1		5
14	11	64015	NUT, (#8-32)	1		5
15	1159	832760T 1	END CAP ASSEMBLY	1		5
16	25	54029	O-RING	1		2,5
17	31	16756A 4	BEARING KIT	1		5
18		NSS	NOT SOLD SEPARATE, Bearing	1		5
19	26	41953	SEAL	1		5
20	10	881190	SCREW, (.312-18 x 1.00)	4		5
21	1156	7809T 1	END CAP ASSEMBLY	1		
22	25	62700	O-RING, (3.250 Inside Diameter)	1		2
23	26	41953	SEAL	2		
24	10	28636	SCREW, (.250-20 x .750)	4		5
25	13	26992	LOCKWASHER, (.250)	4		5
26		853882 1	BRACKET, Throttle Position Indicat	1		
27		851937 1	LEVER, Throttle Position Indicator	1		
28	10	821300 25	SCREW, (M6 x 25), Bracket to Crar	3		
29	23	856954	BUSHING	3		
30	12	65567	WASHER, (.265 x .750 x .048)	3		
31	25	834985	GROMMET	3		
32		832952 11	THROTTLE POSITION INDICATO	1		
33		858226 1	COVER, TPS	1		
34	10	850828 1	SCREW, (#10-32 x 2.00), TPS to B	3		
35		878175	LINK	1		
36	84	88439A26	BATTERY CABLE, Negative	1		
36	84	88439A46	BATTERY CABLE, Positive	1		
37	10	819834 14	SCREW, (M8 x 1.4)	1		