



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	420	1889	CRANKSHAFT	1		
2	28	30250	KEY, FLYWHEEL DRIVE	1		
3	531	1884A 2	CENTER MAIN BEARING ASSEMBLY	2		
4	17	20032	DOWEL PIN, CENTER MAIN BE	4		
5	29	26114	BEARING, NEEDLE - OUTER RACE	112		
6		26113	RACE, OUTER (PAIR)	2		
7	53	26933	RING, SNAP - OUTER RACE	2		
8	17	31245	DOWEL PIN, STEPPED	2		
9	10	22968	SCREW, CENTER MAIN BEAR	4		
10	11	20184	NUT, BEARING CLAMPING SCF	4		
11	533	2492A 2	MAIN BEARING ASSEMBLY, VALV	3		
12	17	20032	DOWEL PIN, MAIN BEARING	30		
13	10	25313	SCREW, MAIN BEARING CLAMP	6		
14	11	29469	NUT, MAIN BEARING CLAMPIN	6		
15	34	30303A 1	REED SET, MATCHED - MAIN BE	3		
16	34	20053	REED STOP, MAIN BEARING RE	12		
17	10	29465	SCREW, REED STOP MOUNTING	12		
18	11	29469	NUT, REED STOP MOUNTING SC	12		
19	732	2045A 4	PISTON AND PISTON PIN ASSEM	6		
20	40	32118	LOCK RING, PISTON THIN	12		
21	39	32921A12	RING, PISTON (5/64" THICK)	12		
22	611	1885A 2	CONNECTING ROD AND CAP AS	6	SERIAL 00000000-01850448	
23	10	20060	SCREW, CONNECTING ROD	12	SERIAL 00000000-01850448	
24	11	20061	NUT, CONNECTING ROD SCRE	12	SERIAL 00000000-01850448	
25	29	30403	BEARING, NEEDLE -CRANKPIN	192	SERIAL 00000000-01850448	
26	29	30401	BEARING, NEEDLE - PISTON PI	150	SERIAL 00000000-01850448	
27	12	29681	WASHER, NEEDLE LOCATING	12	SERIAL 00000000-01850448	
22	611	1884A 3	CONNECTING ROD AND CAP AS	6	SERIAL 00000000-01850448	
23	10	20060	SCREW, CONNECTING ROD	12	SERIAL 01850449-09999999	
24	11	20061	NUT, CONNECTING ROD SCRE	12	SERIAL 01850449-09999999	
25	29	38586	BEARING, NEEDLE - CRANKPIN	192	SERIAL 01850449-09999999	
26	29	30401	BEARING, NEEDLE - PISTON PI	150	SERIAL 01850449-09999999	
27	12	29681	WASHER, NEEDLE LOCATING	12	SERIAL 01850449-09999999	
--	732	2194A 1	PISTON AND PISTON PIN ASSEM	6	SERIAL 01850449-09999999	
--	39	33945A12	RING, PISTON (.015 OVERSIZE) -	12		