



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	847	4969A 3	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 3865694 AND I	
1	847	5340A 4	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 3865695 AND I	
2	1134	3197A 1	END CAP ASSEMBLY, UPPER	1		
3	26	29476	OIL SEAL	1		
4	25	47254	"O" RING	1		2,3,4
5	15	47248A 1	SHIM ASSEMBLY, END CAP TO C	AR		
6	10	30225	SCREW, END CAP MOUNTING (1	4		
7		65615	POINTER, TIMING	1	UNITED STATES 3865695 AND I	
8	10	28636	SCREW, TIMING POINTER ATTA	1	UNITED STATES 3865695 AND I	
9	12	35462	WASHER, TIMING POINTER SCR	1	UNITED STATES 3865695 AND I	
10	1148	4594A 1	END CAP ASSEMBLY, LOWER	1	UNITED STATES 3865694 AND I	
10	1148	5410A 1	END CAP ASSEMBLY, LOWER	1	UNITED STATES 3865695 AND I	
11	21	56011A 2	CHECK VALVE ASSEMBLY, END	1	UNITED STATES 3865694 AND I	
12	26	29476	OIL SEAL, UPPER	2		
13	25	32546	"O" RING	1		2,3,4
14	15	20085A 1	SHIM, END CAP TO CRANKCASE	AR		
15	10	30225	SCREW, END CAP MOUNTING (1	3		
16	27	52892	GASKET, WATER JACKET COVE	1	- PART OF CYLINDER BLOCK AN	2,3,4
17		64106	COVER, WATER JACKET - CYLIN	1	- PART OF CYLINDER BLOCK AN	
18	10	53167	SCREW, WATER JACKET COVE	16	- PART OF CYLINDER BLOCK AN	
19	12	70132	WASHER, WATER JACKET COVE	16	- PART OF CYLINDER BLOCK AN	
20	27	64203	GASKET, CYLINDER BLOCK TO E	1		2,3,4
21		64107	PLATE, BAFFLE - EXHAUST MAN	1		
22	27	64204	GASKET, BAFFLE PLATE TO EXH	1		2,3,4
23		64108	COVER, EXHAUST MANIFOLD	1		
24	10	53576	SCREW, MANIFOLD COVER MOL	18		
25	22	32802	PLUG, PIPE - EXHAUST MANIFOL	1	UNITED STATES 3865695 AND I	
26	1021	3514	COVER, CYLINDER BLOCK	1		
27	27	52893	GASKET, CYLINDER BLOCK COV	1		2,3,4
28	10	21091	SCREW, CYLINDER BLOCK COVE	12		
29	11	46887	NUT, COVER MOUNTING SCREW	12		
30	22	32802	PLUG, PIPE - CYLINDER BLOCK C	1	UNITED STATES 3865694 AND I	
31		62302	COVER, TRANSFER PORT - TOP	1		
31		62301	COVER, TRANSFER PORT - BOT	1		
32	27	62107	GASKET, TRANSFER PORT COVI	1		2,3,4
33	10	53556	SCREW, TRANSFER PORT COVE	11		
33	10	49668	SCREW, TRANSFER PORT COVE	3		
34		37440	BRACKET, MOUNT SUPPORT - C	1		
35	10	24234	SCREW, BRACKET TO CYLINDEF	1		
36		46933A 1	GROUND STRAP ASSEMBLY, EX	2		
37	10	62568	SCREW, GROUND STRAP ATTA	2		