



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	867	5997A 3	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	1		
2	27	53650	GASKET, CRANKCASE TO CYLINDER BLOCK	2		4
3		56029	COVER, STARTER MOTOR (UP)	1		
4	10	31984	SCREW, COVER TO CRANKCASE	1		
4	10	35385	SCREW, COVER TO CRANKCASE	1		
5	13	26993	LOCKWASHER, COVER SCREW	4		
6		76867	COVER, STARTER MOTOR (LOW)	1		
7	10	39767	SCREW, COVER TO CRANKCASE	1		
7	10	73658	SCREW, COVER TO CRANKCASE	1		
8	16	64281	STUD, CRANKCASE TO DRIVE SHAFT	2		
9	17	20033	PIN, DOWEL - CRANKCASE TO DRIVE SHAFT	2		
10	17	63779	PIN, DOWEL - CYLINDER BLOCK TO CRANKCASE	2		
11		66517	RESTRICTOR, CRANKCASE BLEED	3		
12	16	64282	STUD, CYLINDER BLOCK TO CRANKCASE	6		
13	10	57841	SCREW, CRANKCASE TO CYLINDER BLOCK	2		
13	10	53016	SCREW, CRANKCASE TO CYLINDER BLOCK	2		
14	10	73657	SCREW, CRANKCASE TO CYLINDER BLOCK	15		
15	10	20359	SCREW, CENTER MAIN BEARING	1		
16	14	20091	TAB WASHER, BEARING LOCKING	1		
17	22	65350A 2	CHECK VALVE ASSEMBLY, BLEED	1		
18	21	56011A 2	CHECK VALVE ASSEMBLY	1		
19	32	54936	HOSE, CYLINDER BLEED (15 1/2")	1		
20	22	65670A 1	CHECK VALVE ASSEMBLY, BLEED	1		
21	22	20781	ELBOW, BALANCE HOSE TO CYLINDER	1		
22	32	34395A 1	HOSE ASSEMBLY, BALANCE (6 1/2")	1		
23	22	65348	TEE, BALANCE HOSE TO CYLINDER	1		
24	32	54936	HOSE, BALANCE (5")	1		
25	22	65857	FITTING, AIR INLET COVER	1		