



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	440	6647A 2	CRANKSHAFT ASSEMBLY	1		
2	30	62567	BALL BEARING, UPPER	1		
3	30	63742	BALL BEARING, LOWER	1		
4		54196A 6	CARRIER ASSEMBLY	1		
5		65800	PACKING, CARRIER	1		2
6	540	5266A 5	MAIN BEARING ASSEMBLY (VAL)	2		
7	17	20032	DOWEL PIN, MAIN BEARING	4		
8	10	45775	SCREW, MAIN BEARING CLAMP	4		
9	11	45774	NUT, MAIN BEARING CLAMPIN	4		
10	34	56007A 1	REED SET, MATCHED - MAIN B	2		
11	34	56008	REED STOP, MAIN BEARING R	8		
12	10	62204	SCREW, REED STOP MOUNTIN	20		
13	11	53153	NUT, REED STOP MOUNTING	20		
14	535	5397A 4	CENTER MAIN BEARING ASSEMBLY	1		
15	17	20032	DOWEL PIN, CENTER MAIN BE	2		
16	29	71422	NEEDLE BEARING	56		
17		26113	RACE, OUTER (PAIR)	1		
18	53	26933	SNAP RING, OUTER RACE CL	1		
19	10	22968	SCREW, CENTER MAIN BEARING	2		
20	11	20184	NUT, MAIN BEARING CLAMPIN	2		
21	17	47246	DOWEL PIN, STEPPED	1		
22	768	7435A 3	PISTON AND PISTON PIN ASSEMBLY	4		
22	768	7436A 2	PISTON AND PISTON PIN ASSEMBLY	AR		3
22	768	7455A 3	PISTON AND PISTON PIN ASSEMBLY	AR		3
23	40	52035	LOCK RING, PISTON PIN	8		
24	39	78816A12	PISTON RING (STANDARD)	1		
24	39	78811A12	PISTON RING (.015 O.S.)	1		
24	39	88392A12	PISTON RING (.030 O.S.)	1		
25	624	8101A 3	CONNECTING ROD AND CAP SCREW	4		
26	10	54803	SCREW, CONNECTING ROD	8		
27	11	49091	NUT, CONNECTING ROD SCREW	8		
26	10	91012	SCREW, CONNECTING ROD - VAL	8		
28	31	62596A 1	BEARING ASSEMBLY, CRANKPIN	4		
29	29	47270	NEEDLE BEARING, PISTON PIN	116		
30	12	47247	WASHER, NEEDLE LOCATING	8		
-	27	73645A32	GASKET SET			