



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	871	6591A 3	CYLINDER BLOCK AND CRANKC	1		
2	27	53650	GASKET, CRANKCASE TO CYLI	2		5
3		56029	COVER, STARTER MOTOR (UP	1		
4	10	31984	SCREW, COVER TO CRANKCA	1		
4	10	35385	SCREW, COVER TO CRANKCA	1		
5	13	26993	LOCKWASHER, COVER SCREW	4		
6		76867	COVER, STARTER MOTOR (LO	1		
7	10	39767	SCREW, COVER TO CRANKCA	1		
7	10	73658	SCREW, COVER TO CRANKCA	1		
8	16	64281	STUD	2	CRANKCASE TO DRIVE SHAFT I	
9	17	20033	PIN, DOWEL - CRANKCASE TO	2		
10	17	63779	PIN, DOWEL - CYLINDER BLOC	2		
11		66517	RESTRICTOR, CRANKCASE BL	3		
12	16	64282	STUD	6	CYLINDER BLOCK TO EXHAUST	
13	10	57841	SCREW, CRANKCASE TO CYLIN	2		
13	10	53016	SCREW, CRANKCASE TO CYLIN	2		
14	10	73657	SCREW, CRANKCASE TO CYLIN	15		
15	10	20359	SCREW, CENTER MAIN BEARIN	1		
16	14	20091	TAB WASHER, BEARING LOCKI	1		
17	21	77560	CHECK VALVE, BLEED HOSE - TC	1		
19	32	54936	HOSE, CYLINDER BLEED (15 1/2	1		
20	21	77561	CHECK VALVE, BLEED HOSE - BC	1		
21	22	25885	ELBOW	1	BALANCE HOSE TO CYLINDER I	
22	32	34395A 1	HOSE ASSEMBLY, BALANCE (6 1	1		
23	22	65348	TEE, BALANCE HOSE TO CYLIN	1		
24	32	54936	HOSE, BALANCE (5")	1		
25	22	65857	FITTING, AIR INLET COVER	1		
--	27	73645A76	GASKET SET			