



| Parts List | | | | | |
|------------|-------|----------|------------------------------|-----|----------------------|
| Ref | Class | Part | Description | Qty | Footnote |
| 2 | 1161 | 5940A 2 | END CAP ASSEMBLY, UPPER | 1 | |
| 3 | 26 | 41953 | OIL SEAL | 1 | |
| 4 | 25 | 47254 | "O"RING | 1 | 2 |
| 5 | 15 | 73644A 1 | SHIM, END CAP TO CRANKCASE | AR | 4 |
| 6 | 10 | 73169 | SCREW, UPPER END CAP (1") | 4 | |
| 7 | | 43352 | POINTER, TIMING | 1 | |
| 8 | 10 | 98510 | SCREW, TIMING POINTER(3/4") | 1 | |
| 9 | 12 | 20533 | WASHER, TIMING POINTER SCR | 1 | |
| 10 | 1148 | 5410A 1 | END CAP ASSEMBLY, LOWER | 1 | |
| 11 | 26 | 41953 | OIL SEAL | 2 | |
| 12 | 25 | 32546 | "O"RING | 1 | 2 |
| 13 | 15 | 20085A 1 | SHIM, END CAP TO CRANKCASE | AR | 4 |
| 14 | 10 | 69034 | SCREW, LOWER END CAP(1") | 3 | |
| 15 | 27 | 73665 | GASKET, WATER JACKET COVER | 1 | 2 |
| 16 | | 76198 | COVER, WATER JACKET-CYLIND | 1 | |
| 17 | 10 | 53167 | SCREW, WATER JACKET COVER | 16 | |
| 18 | 12 | 70132 | WASHER, WATER JACKET COVE | 16 | |
| 19 | 27 | 85498 1 | GASKET, CYLINDER BLOCK TO E | 1 | 2 |
| 20 | | 73436 | PLATE, BAFFLE | 1 | |
| 21 | 27 | 85496 1 | GASKET, BAFFLE PLATE TO EXH | 1 | 2 |
| 22 | | 78277A 1 | COVER, EXHAUST MANIFOLD | 1 | |
| 23 | 10 | 53576 | SCREW, MANIFOLD COVER (1-1/ | 18 | |
| 24 | 1021 | 8340 | COVER, CYLINDER BLOCK | 1 | |
| 25 | 27 | 96171 1 | GASKET, CYLINDER BLOCK COVE | 1 | 2 |
| 26 | 10 | 69100 | SCREW, CYLINDER BLOCK COVE | 12 | |
| 27 | | 73320 1 | COVER, TRANSFER PORT-TOP | 1 | (TRIANGLE FUEL PUMP) |
| 27 | | 14429T | COVER, TRANSFER PORT-TOP | 1 | (SQUARE FUEL PUMP) |
| 28 | | 87872 | COVER, TRANSFER PORT-BOTT | 1 | |
| 29 | 27 | 73645 | GASKET, TRANSFER PORT COVE | 1 | 2 |
| 30 | 10 | 49668 | SCREW, TRANSFER PORT COVE | 14 | |
| 31 | | 37440 | BRACKET, MOUNT SUPPORT-CY | 1 | |
| 32 | 10 | 35386 | SCREW, BRACKET TO CYLINDEF | 1 | |
| 33 | | 46933A 3 | GROUND STRAP ASEMBLY | 2 | EXHAUST COVER SCREW |
| 34 | 10 | 62568 | SCREW, GROUND STRAP (3/8") | 2 | |
| 35 | 87 | 96829A 1 | TEMPERATURE SWITCH ASSEM | 1 | |
| 36 | | 45915 | TERMINAL BLOCK | 1 | |
| 37 | 10 | 62568 | SCREW, TERMINAL BLOCK (3/8") | 1 | |
| 38 | 10 | 28192 | SCREW, TERMINAL BLOCK (1/2") | 1 | |