



| Parts List | | | | | |
|------------|-------|----------|------------------------------|-----|----------------------------|
| Ref | Class | Part | Description | Qty | Footnote |
| 1 | 871 | 8338A 3 | CYLINDER BLOCK/CRANKCASE | 1 | |
| 2 | 27 | 53650 | GASKET, CRANKCASE TO CYLI | 2 | 2 |
| 3 | | 56029 | COVER, STARTER MOTOR(UPI | 1 | |
| 4 | 10 | 31984 | SCREW, COVER TO CRANKCA | 1 | |
| 4 | 10 | 35385 | SCREW, COVER TO CRANKCA | 1 | |
| 5 | 13 | 26993 | LOCKWASHER, COVER SCREW | 4 | |
| 6 | | 76867 | COVER, STARTER MOTOR (LO | 1 | |
| 7 | 10 | 73279 | SCREW, COVER TO CRANKCA | 1 | |
| 7 | 10 | 73658 | SCREW, COVER TO CRANKCA | 1 | |
| 8 | 16 | 64281 | STUD, CRANKCASE TO DRIVE | 2 | (1-7/8") |
| 9 | 17 | 20033 | PIN, DOWEL-CRANKCASE TO C | 2 | |
| 10 | 17 | 63779 | PIN, DOWEL-CYLINDER BLOCK | 2 | |
| 11 | | 66517 | RESTRICTOR, CRANKCASE BL | 3 | |
| 12 | 16 | 64282 | STUD, CYLINDER BLOCK TO E | 6 | |
| 13 | 10 | 57841 | SCREW, CRANKCASE TO CYLIN | 2 | |
| 13 | 10 | 74824 | SCREW, CRANKCASE TO CYLIN | 2 | |
| 13 | 10 | 73657 | SCREW, CRANKCASE TO CYLIN | 12 | |
| 14 | 10 | 20359 | SCREW, CENTER MAIN BEARIN | 1 | |
| 15 | 14 | 20091 | TAB WASHER, BEARING LOCKI | 1 | |
| 16 | 21 | 42866 | CHECK VALVE, BLEED HOSE-TO | 1 | |
| 17 | 32 | 99387 79 | HOSE ,CYLINDER BLEED (15-1/2 | 1 | |
| 18 | 21 | 42867 | CHECK VALVE,BLEED HOSE-BOT | 1 | |
| 19 | 22 | 99664 | ELBOW | 1 | BALANCE HOSE TO CYLINDER I |
| 20 | 32 | 99127109 | HOSE ASSEMBLY, BALANCE (6-1 | 1 | |
| 21 | 22 | 13034 2 | TEE,BALANCE HOSE TO CYLIND | 1 | |
| 22 | 32 | 99387 79 | HOSE ,BALANCE (5") | 1 | |
| 23 | 22 | 65857 | FITTING, AIR INLET COVER | 1 | |
| 24 | 12 | 25970 | WASHER, POWERHEAD STUDS | 8 | |
| 25 | 11 | 69254 | NUT, POWERHEAD STUDS | 2 | |
| 25 | 11 | 34932 | NUT, POWERHEAD STUDS | 6 | |