



Quicksilver Lubrication/Sealant Application Points

-  2-4-C With Teflon (92-825407A12)
-  2 Cycle Outboard Oil (92-13249A24)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	493	827616A 1	CRANKSHAFT	1		2
2	30	43011	BALL BEARING (LOWER)	1		2
3		78661 1	WEAR SLEEVE	1		2
4	25	35126	O-RING	1		2
5	39	818412A 4	RING ASSEMBLY	1		2
6	28	91800	KEY	2		2
7	43	43019A 1	DRIVER GEAR	1		2
8	31	43013A 1	ROLLER BEARING ASSEMBLY (U	1		2
9	26	43993	OIL SEAL	1		2
10	25	823683	O-RING	1		4,2
11		42943A 1	ROLLER BEARING ASSEMBLY	2		2
12	2704	826191A 4	PISTON ASSEMBLY	3	(STANDARD)	2
12	2704	821896A 3	PISTON ASSEMBLY	AR	(.015 O.S.)	11
12	2704	821896A 4	PISTON ASSEMBLY	AR	(.030 O.S.)	11
13	40	52035	LOCK RING	6		2
14	39	822321A12	PISTON RING ASSEMBLY	1	(STANDARD)	2
14	39	822321A 1	PISTON RING ASSEMBLY	AR	(.015 O.S.)	11
14	39	822321A 2	PISTON RING ASSEMBLY	AR	(.030 O.S.)	11
15	646	818846A 3	CONNECTING ROD ASSEMBLY	3		2
16	12	812876	WASHER	6		2
17	29	818391	NEEDLE BEARING	87		2
18	10	94320	SCREW	6		2
19	31	43012A 1	ROLLER BEARING ASSEMBLY	3		2
.	27	43004A90	GASKET SET	1		
.		809837A97	POWERHEAD	1		1