



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	832	1815A 1	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	1,1,1		
2	17	20032	DOWEL PIN, CYLINDER BLOCK	3,3,3		
3	23	26348	BUSHING, CRANKCASE - COWLING	2,2,2		
4	16	21831	STUD, CARBURETOR MOUNTING	6,6,6		
5	17	20033	DOWEL PIN, CRANKCASE TO CYLINDER	2,2,2		
6	16	26133	STUD, CRANKCASE TO DRIVE SHAFT	2,2,2		
7	16	26135	STUD, CYLINDER BLOCK TO DRIVE SHAFT	4,4,4		
8	16	26134	STUD, CYLINDER BLOCK TO DRIVE SHAFT	2,2,2		
9	22	30139	PLUG, PIPE - WATER PRESSURE	1,1,1		
10	10	22039	SCREW, CRANKCASE TO CYLINDER	2,2,2		
10	10	27005	SCREW, CRANKCASE TO CYLINDER	1,1,1		
10	10	26132	SCREW, CRANKCASE TO CYLINDER	2,2,2		
11	10	22040	SCREW, CRANKCASE TO CYLINDER	20,20,2		
11	10	21574	SCREW, CRANKCASE TO CYLINDER	1,1,1		
12	11	29250	NUT, CRANKCASE FASTENING SCREW	26,26,2		
13		26551	BRACKET, CLAMP EXTENSION	1,1,1		
14	10	20089	SCREW, MAIN BEARING LOCKWASHER	3,,		
14	10	26801	SCREW, MAIN BEARING LOCKWASHER	,3,3		
15	10	20359	SCREW, CENTER MAIN BEARING	2,2,2		
16	14	20091	TAB WASHER, BEARING LOCKWASHER	5,5,5		
17	1100	1438A 1	END CAP ASSEMBLY, UPPER	1,1,1		
18	26	29476	OIL SEAL	1,1,1		
19	25	20081	"O" RING	1,1,1		
20	30	20080	BEARING, BALL	1,1,1		
21	15	20082A 1	SHIM, END CAP TO CRANKCASE	AR,AR,		
22	10	29198	SCREW, END CAP MOUNTING	4,4,4		
23	1102	1825A 1	END CAP ASSEMBLY, LOWER	1,1,1		
24	26	29476	OIL SEAL (UPPER)	1,1,1		
25	26	29478	OIL SEAL (LOWER)	1,1,1		
26	25	20081	"O" RING	1,1,1		
27	30	20080	BEARING, BALL	1,1,1		
28	21	28481A 1	CHECK VALVE ASSEMBLY, END CAP	1,1,1		
29	15	20085A 1	SHIM, END CAP TO CRANKCASE	AR,AR,		
30	10	29198	SCREW, END CAP MOUNTING	3,3,3		
31	27	30843	GASKET, CYLINDER BLOCK TO CRANKCASE	1,1,1		
32		31085	PLATE, EXHAUST MANIFOLD	1,1,1		
33	27	31087	GASKET, MANIFOLD PLATE TO CRANKCASE	1,1,1		
34		31083	COVER, EXHAUST MANIFOLD	1,,		
34		32394	COVER, EXHAUST MANIFOLD	,1,1		
35	10	28668	SCREW, MANIFOLD COVER MOUNTING	1,1,1		
36	54	26519	CLAMP, SPARK PLUG LEADS TO CRANKCASE	2,2,2		