



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	414	1826	CRANKSHAFT	1,1,1		
2	28	20094	KEY, FLYWHEEL DRIVE	1,1,1		
3	521	1490A 1	CENTER MAIN BEARING ASSEMBLY	2,2,2		
4	17	20032	DOWEL PIN, CENTER MAIN BEARING	4,4,4		
5	29	26114	BEARING, NEEDLE - OUTER RACE	56,56,56		
6		26113	RACE, OUTER (PAIR)	2,2,2		
7	53	26933	RING, SNAP - OUTER RACE	2,2,2		
8	17	27732	DOWEL PIN, STEPPED	2,2,2		
9	10	22968	SCREW, CENTER MAIN BEARING	4,4,4		
10	11	20184	NUT, BEARING CLAMPING SCREW	4,4,4		
11	527	1999A 2	MAIN BEARING ASSEMBLY, VALVE	3,3,3		
12	17	20032	DOWEL PIN, MAIN BEARING	30,30,30		
13	10	30259	SCREW, MAIN BEARING CLAMPING	6,,		
13	10	25313	SCREW, MAIN BEARING CLAMPING	,6,6		
14	11	29469	NUT, MAIN BEARING CLAMPING	,6,6		
15	34	20888A 1	REED SET, MATCHED - MAIN BEARING	3,3,3		
16	34	20053	REED STOP, MAIN BEARING REED	12,12,12		
17	12	26014	WASHER, REED STOP MOUNTING	12,,		
18	11	29469	NUT, REED STOP MOUNTING SCREW	,12,12		
19	10	20055	SCREW, REED STOP MOUNTING	12,,		
19	10	29465	SCREW, REED STOP MOUNTING	,12,12		
20	724	1631A 2	PISTON AND PISTON PIN ASSEMBLY	6,6,6		
21	40	20057	LOCK RING, PISTON PIN	12,12,12		
22	39	27841	RING, PISTON	18,18,18		
23	600	7A 4	CONNECTING ROD AND CAP ASSEMBLY	6,6,6		
24	10	20060	SCREW, CONNECTING ROD	12,12,12		
25	11	20061	NUT, CONNECTING ROD SCREW	12,12,12		
26	29	20046	BEARING, NEEDLE - CRANKPIN	150,150,150		
27	29	20063	BEARING, NEEDLE - PISTON PIN	132,132,132		
28	12	28121	WASHER, NEEDLE LOCATING	12,12,12		
--	724	1663A 1	PISTON AND PISTON PIN ASSEMBLY	6,6,6		
--	39	28616	RINGS, PISTON (.015 OVERSIZE)	18,18,18		