



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	450	4393A	2 CRANKSHAFT ASSEMBLY	1	UNITED STATES 4977156 AND I	
1	450	6642A	2 CRANKSHAFT ASSEMBLY	1	UNITED STATES 4977157 AND I	
2	30	6442A	BEARING, BALL-LOWER AND L	2		
3	15	22369A	1 SHIM, LOWER BEARING TO CRA	AR		4
4		60834A	3 CARRIER ASSEMBLY, "O"RING-A	1	METAL SEAL CARRIER PRESSE	
5		64254	"O"RING, CARRIER	1	METAL SEAL CARRIER PRESSE	1,2
6	542	4846A	7 MAIN BEARING ASSEMBLY ( VAL	2		
7	17	20032	DOWEL PIN, MAIN BEARING	4		
8	17	60282	DOWEL PIN (STEPPED)	2		
9	17	65855	DOWEL PIN, REED STOP	16		
10	34	66051A	1 REED SET, MATCHED-MAIN BE	2		
11	34	65946	REED STOP	8		
12	10	77280	SCREW, REED STOP MOUNTIN	8		
13	11	20110	NUT, REED STOP MOUNTING :	8		
14	10	45775	SCREW, MAIN BEARING CLAM	4		
15	11	45774	NUT, MAIN BEARING SCREW C	4		
16		26113	RACE, OUTER(PAIR)	2		
17	53	26933	RING, SNAP-OUTER RACE CL	2		
18	29	52168	BEARING, NEEDLE	112		
19	745	5218A	3 PISTON AND PISTON PIN ASSE	3	UNITED STATES 4825248 AND I	
19	745	6614A	3 PISTON AND PISTON BEARING	3	UNITED STATES 4825249 AND I	
20	40	52035	LOCK RING, PISTON PIN	6		
21	39	78816A	12 RING PISTON	1		
22	622	4850A	3 CONNECTING ROD AND CAP AS:	3		
23	10	54803	SCREW, CAP TO CONNECTING	6		
24	11	49091	NUT, CONNECTING ROD SCRE	6		
25	31	62596A	1 BEARING ASSEMBLY, CRANKP	3		
26	29	47270	BEARING, NEEDLE-PISTON PIN	87		
27	12	47247	WASHER, NEEDLE LOCATING	6		
--	745	5303A	2 PISTON AND PISTON PIN ASSE	3	UNITED STATES 4825248 AND I	
--	745	6697A	2 PISTON AND PISTON PIN ASSE	3	UNITED STATES 4825249 AND I	
--	39	78811A	12 RING, PISTON(.015)	1		
-	A-27	76589A	77 GASKET SET			
-	A-27	76589A	78 GASKET SET			