



- Loctite 271 (92-809820)
- Loctite 405 (Obtain Locally)
- Loctite 7649 Primer (92-809824)
- 2-4-C With Teflon (92-825407A12)

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
-	1671	9760A23	GEAR HOUSING	1	(BLACK) SHORT	
-	1671	9760A24	GEAR HOUSING	1	(GRAY) SHORT	
-	1671	9760A27	GEAR HOUSING	1	(TRACKER GRAPHITE GRAY) LC	
-	1671	9760A25	GEAR HOUSING	1	(BLACK) LONG	
-	1671	9760A26	GEAR HOUSING	1	(GRAY) LONG	
-	1671	9760A28	GEAR HOUSING	1	(BLACK) LL	
-	1671	9760A29	GEAR HOUSING	1	(GRAY) LL	
1	1671	9760A30	GEAR HOUSING	1	(BLACK)	
1	1671	9760A31	GEAR HOUSING	1	(GRAY)	
1	1671	9760A32	GEAR HOUSING	1	(TRACKER GRAPHITE GRAY)	
2	22	67892A 1	DRAIN SCREW	1		
3	10	79953A 2	SCREW	2		
4	12	19183	WASHER-SEALING	3		8,10
5	17	43043	DOWEL PIN	1		
6	17	43044	DOWEL PIN	1		
7	22	56800	PIPE PLUG	1		
8	31	812768	ROLLER BEARING	1		
9		818226A 1	SEAL KIT	1		
10	43	813694	PINION GEAR	1		
11	11	55910	NUT	1		
12		812732A 1	SHIFT SHAFT ASSEMBLY	1	(SHORT/LONG)	
12		815420	SHIFT SHAFT	1	(X-LONG)	
13	53	29641	RETAINING RING	1		
14	23	813696A 2	BUSHING ASSEMBLY	1		
15	25	45258	O-RING	1		6,10
16	26	816464 1	OIL SEAL	1		10
17	45	815422	DRIVE SHAFT	1	(SHORT)	
17	45	812731	DRIVE SHAFT	1	(LONG)	
17	45	815421	DRIVE SHAFT	1	(X-LONG)	
-	27	812867A97	GASKET SET	1		2
-	26	814669A 2	G/H SEAL KIT	1		
-	46	812966A 6	W/P REPAIR KIT	1		