



7481

| Parts List |       |          |                                 |     |          |
|------------|-------|----------|---------------------------------|-----|----------|
| Ref        | Class | Part     | Description                     | Qty | Footnote |
| -          | 1643  | 9539A 2  | GEAR HOUSING ASSY. (SHORT       | 1   |          |
| -          | 1643  | 9539A 3  | GEAR HOUSING ASSY. (LONG SI     | 1   |          |
| -          | 1643  | 9539A 9  | GEAR HOUSING ASSEMBLY (LOP      | 1   |          |
| 1          | 1643  | 9539A 1  | GEAR HOUSING (BLACK-BASIC       | 1   |          |
| 1          | 1643  | 9539A 8  | GEAR HOUSING ASSEMBLY (G        | 1   |          |
| 2          | 22    | 85822A 1 | CONNECTOR ASSEMBLY, SP          | 1   |          |
| 3          | 17    | 85500    | PIN, Dowel (.187 x .530), GEAF  | 2   |          |
| 4          | 16    | 33778    | STUD, WATER PUMP (2-5/8"        | 3   |          |
| 5          | 16    | 57933    | STUD, (.437-14/.437-20 x 2.19   | 2   |          |
| 6          | 31    | 62091    | ROLLER BEARING, DRIVESH.        | 1   |          |
| 7          |       | 72849A 1 | SCREEN ASSEMBLY, WATER          | 1   |          |
| 8          | 10    | 36070    | SCREW, (#10-32 X 1.25), WAT     | 1   |          |
| 9          | 11    | 45812    | NUT, (#10-32), WATER INTAK      | 1   |          |
| 10         |       | 92815    | PLATE, SUPPORT-EXHAUST TI       | 1   |          |
| 11         |       | 37721    | SEAL, EXHAUST TUBE              | 1   | 2,8      |
| 12         | 43    | 88019    | PINION GEAR                     | 1   |          |
| 13         | 11    | 55910    | NUT, (.437-20), PINION GEAR T   | 1   |          |
| 14         | 27    | 77417    | GASKET, WATER PUMP              | 1   | 2,9,8    |
| 15         | 25    | 26722    | O-RING, WATER PUMP BASE         | 1   | 2,9,8    |
| 16         | 46    | 77177A 1 | WATER PUMP BASE                 | 1   | 8        |
| 17         | 26    | 79831    | OIL SEAL, WATER PUMP BAS        | 1   | 9,8      |
| 18         | 26    | 90562    | SEAL, (1.254 Outside Diameter   | 1   | 9,8      |
| 19         | 17    | 35973    | PIN, Dowel, WATER PUMP BA       | 2   | 8        |
| 20         | 27    | 32769    | GASKET, LOWER-WATER PUM         | 1   | 2,9,8    |
| 21         |       | 54705    | FACE PLATE, WATER PUMP          | 1   | 8        |
| 22         | 27    | 19551    | GASKET, UPPER-WATER PUMI        | 1   | 2,9,8    |
| 23         | 47    | 89983    | IMPELLER, WATER PUMP            | 1   | 8        |
| 24         | 28    | 56662    | KEY, IMPELLER DRIVE             | 1   | 8        |
| 25         | 46    | 77822A 1 | WATER PUMP BODY                 | 1   | 8        |
| 26         |       | 48753    | INSERT, WATER PUMP BOD          | 1   | 8        |
| 27         | 26    | 38452    | SEAL, RUBBER-WATER PUM          | 1   | 2,9,8    |
| 28         | 12    | 38453    | WASHER, NYLON-WATER PL          | 1   | 9,8      |
| 29         | 12    | 29245    | WASHER, (.281 x .500 x .060), W | 3   |          |
| 30         | 11    | 13438    | NUT, (.250-28), WATER PUMP      | 3   |          |
| 31         | 25    | 20273    | O-RING, RUBBER (DRIVE SHAF      | 1   | 2,9,8    |
| 32         |       | 78654A 1 | SEAT ASSEMBLY                   | 1   |          |
| 33         |       | 86304    | SEAL, SPLINED                   | 1   | 2        |
| 34         | 10    | 79953    | SCREW, (.375-16 x .250), GREAS  | 1   |          |
| 35         | 22    | 67892    | SCREW, Magnetic, DRAIN          | 1   |          |
| 36         | 12    | 19183    | WASHER, Fiber, GREASE FILLE     | 2   | 2,9,8    |
| 37         |       | 88181    | SLEEVE, LUBRICATION             | 1   |          |