



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	400	4627	CRANKSHAFT	1	
2		60834A 3	CARRIAGE ASSEMBLY, "D" RING	1	
3		64254	"O" RING, CARRIER	1	
4	500	5345A 2	CENTER MAIN BEARING ASSEMBLY	1	
5	17	20032	DOWEL PIN, CENTER MAIN BEARING	2	
6	29	20046	BEARING, NEEDLE	28	
7		20047	RACE, OUTER	1	
8	53	20048	RING, SNAP - OUTER RACE	1	
9	10	20784	SCREW, CENTER MAIN BEARING	2	
10	11	46887	NUT, CENTER MAIN BEARING	2	
11	17	20379	DOWEL PIN, (STEPPED)	1	
12	534	3267A18	MAIN BEARING ASSEMBLY (VALVE)	2	
13	17	20032	DOWEL PIN, MAIN BEARING	4	
14	17	65855	DOWEL PIN, REED LOCATING	16	
15	10	45775	SCREW, MAIN BEARING CLAMP	4	
16	11	45774	NUT, MAIN BEARING CLAMP	4	
17	34	56704A 1	REED SET, MATCHED - MAIN BEARING	2	
18	64	20053	REED STOP, MAIN BEARING REED	8	
19	10	53481	SCREW, REED STOP MOUNTING	8	
20	11	20110	NUT, REED STOP MOUNTING	8	
21	743	5172A 6	PISTON AND PISTON PIN ASSEMBLY	4	
22	40	47276	LOCK RING, PISTON PIN	8	
23	39	27841A12	RING, PISTON	1	
24	619	3195A 2	CONNECTING ROD AND CRANK ARM	4	
25	10	45379	SCREW, CAP TO CONNECTING ROD	8	
26	11	20061	NUT, CONNECTING ROD SCREW	8	
27	29	20046	BEARING, NEEDLE - CRANKPIN	100	
28	29	20063	BEARING, NEEDLE-PISTON PIN	108	
29	12	47275	WASHER, NEEDLE LOCATING	8	
--	743	3366A 2	PISTON AND PISTON PIN ASSEMBLY	4	OVERSIZE PISTON AND RING
--	39	28616A12	RING, PISTON (.015 OVERSIZE)	1	OVERSIZE PISTON AND RING