



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	831	3719A 3	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 2858814 THRL	
1	831	4989A 5	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 3478003 THRL	
1	831	5347A 3	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 3816308 AND I	
2	1100	3281A 1	END CAP ASSEMBLY, UPPER	1		
3	26	29476	OIL SEAL	1		
4	25	20081	"O" RING, UPPER END CAP	1		2, 4
5	30	20080	BALL BEARING, UPPER END C	1		
6	15	20082A 1	SHIM, UPPER END CAP TO CYLI	AR	(.002-3-5-10)	
7	10	29198	SCREW, UPPER END CAP MOUN	4		
8		37639	MOUNT, RUBBER - CRANCASE	2		
9	11	46887	NUT, CRANKCASE RUBBER MOL	4		
10		37996	GROUND STRAP, RUBBERCASE	1		
11	1102	4181A 1	END CAP ASSEMBLY, LOWER	1	UNITED STATES 2858814 THRL	
11	1158	5302A 1	END CAP ASSEMBLY, LOWER	1	UNITED STATES 3816308 AND I 0	
12	21	56011A 2	CHECK VALVE ASSEMBLY, LOV	1	UNITED STATES 2858814 THRL	
13	26	29476	OIL SEAL, LOWER END CAP	2		
14	25	20081	"O" RING, LOWER END CAP	1		2, 4
15	30	20080	BALL BEARING, LOWER END C	1		
16	15	20085A 1	SHIM, LOWER END CAP TO CRA	AR		
17	10	29198	SCREW, LOWER END CAP MOUN	3		
18	27	46110	GASKET, CYLINDER BLOCK TO E	1		2, 4
19		46109	PLATE, BAFFLE - EXHAUST MAN	1		
20	27	46111	GASKET, BAFFLE PLATE TO EXH	1		2, 4
21		46112	COVER, EXHAUST MANIFOLD	1		
22	10	37562	SCREW, MANIFOLD COVER TO C	12		
23	10	38837	SCREW, MANIFOLD COVER TO C	3		
24	54	52905	CLIP, HIGH TENSION LEAD	2		
25	1017	4002A 1	COVER ASSEMBLY, CYLINBER B	1		
26	22	32802	PLUG, PIPE - CYLINDER BLOC	1		
27	27	37816	GASKET, CYLINDER BLOCK COV	1		2, 4
28	10	20653	SCREW, CYLINDER BLOCK COVE	10		
29	11	46887	NUT, COVER MOUNTING SCREW	10		
30		37639	MOUNT, RUBBER - CYLINDER BL	1		
31	11	46887	NUT, CYLINDER BLOCK COVER	2		
32		27935	COVER, TRANSFER PORT	2		
33	27	27936	GASKET, TRANSFER PORT COVI	2		2, 4
34	10	20540	SCREW, TRNANSFER PORT COVE	6		