



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	831	3719A 3	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 2858814 THRL	
1	831	4989A 5	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 3478003 THRL	
1	831	5347A 3	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 3816308 AND I	0
2	17	20032	DOWEL PIN, CYLINDER BLOCK	2		
3	17	20323	DOWEL PIN, CYLINDER BLOCK	1		
4	22	32802	PLUG, PIPE - WATER PRESSUF	1		
5	16	64936	STUD, CARBURETOR MOUNTI	4		
6	16	65867	STUD, CRANKCASE TO CYLIND	2		0
7	17	20033	DOWEL PIN, CRANKCASE TO C	2		
8	16	65762	STUD, CYLINDER BLOCK TO D	2		0
9	16	65760	STUD, CYLINDER BLOCK TO D	2		0
10	16	65761	STUD, CYLINDER BLOCK TO D	2		0
11	22	29111	CONNECTOR, WATER TELL TA	1		
12	10	22040	SCREW, CRANKCASE TO CYLIND	13		
12	10	21574	SCREW, CRANKCASE TO CYLIND	1		
13	10	22039	SCREW, CRANKCASE TO CYLIND	4		
14	12	20084	WASHER, CRANKCASE SCREW	1		
15	11	46793	NUT, CRANKCASE SCREW	18		
16	10	26801	SCREW, MAIN BEARING LOCKIN	1		
17	14	20091	TAB WASHER, BEARING LOCKIN	3		
18	10	20359	SCREW, CENTER MAIN BEARING	1		
19	33	33729	TUBE, BALANCE - MAIN BEARING	1		
20	22	29111	CONNECTOR, BALANCE TUBE TO	2		
21	54	20386	CLAMP, BALANCE TUBE TO CON	2		
22		58124A 8	SWITCH ASSEMBLY, MERCURY	1		
23	10	48408	SCREW, MERCURY SWITCH TO	1		
24	22	62365A 1	CHECK VALVE ASSEMBLY, BLEE	2	UNITED STATES 2858814 THRL	
25	21	28481A 1	CHECK VALVE ASSEMBLY, BLE	2	UNITED STATES 2858814 THRL	
26	32	32840A 1	HOSE, CYLINDER BLEED (6 1/2"	1	UNITED STATES 2858814 THRL	
26	32	32840A 1	HOSE, CYLINDER BLEED (5 1/2"	1	UNITED STATES 2858814 THRL	
27	22	34579	CONNECTOR, CYLINDER BLEED	1	UNITED STATES 2858814 THRL	
27	22	33373	CONNECTOR, CYLINDER BLEED	1	UNITED STATES 2858814 THRL	
24	22	65857	CHECK VALVE ASSEMBLY, BLEE	2	UNITED STATES 3816308 AND I	
26	32	54936	HOSE, CYLINDRE BLEED	1	UNITED STATES 3816308 AND I	
27	21	64871A 2	CONNECTOR, CYLINDER BLEED	1	UNITED STATES 3816308 AND I	
28	54	20387	CLAMP, BLEED HOSE ATTACHIN	4	UNITED STATES 3816308 AND I	