



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	831	3244A 3	CYLINDER BLOCK AND CRANKC	1,1,		
1	831	3719A 3	CYLINDER BLOCK AND CRANKC	1,1		
2	1100	3281A 1	END CAP ASSEMBLY, UPPER	1,1,1,1		
3	26	29476	OIL SEAL	1,1,1,1		
4	25	20081	"O" RING, UPPER END CAP	1,1,1,1		
5	30	20080	BALL BEARING, UPPER END	1,1,1,1		
6	17	20032	DOWEL PIN, CYLINDER BLOCK	2,2,2,2		
7	17	20323	DOWEL PIN, CYLINDER BLOCK	1,1,1,1		
8	22	32802	PLUG, PIPE - WATER PRESSUR	1,1,1,1		
9	16	35099	STUD, CARBURETOR MOUNTI	4,4,4,4		
10	16	29388	STUD, CRANKCASE TO DRIVE	2,2,2,2		
11	17	20033	DOWEL PIN, CRANKCASE TO C	2,2,2,2		
12	16	29390	STUD, CYLINDER BLOCK TO D	2,2,2,2		
13	16	37986	STUD, CYLINDER BLOCK TO D	2,2,2,2		
14	16	29389	STUD, CYLINDER BLOCK TO D	2,2,2,2		
15	22	29111	CONNECTOR, WATER TELL TA	1,1,1,1		
16	15	20082A 1	SHIM, UPPER END CAP TO CYLI	AR,AR,		
17	10	29198	SCREW, UPPER END CAP MOUN	4,4,4,4		
18		37639	MOUNT, RUBBER - CRANKCASE	2,2,2,2		
19	11	46887	NUT, CRANKCASE RUBBER MOL	4,4,4,4		
20		37996	GROUND STRAP, CRANKCASE	1,1,1		
21	10	22040	SCREW, CRANKCASE TO CYLINC	13,13,1		
21	10	21574	SCREW, CRANKCASE TO CYLINC	1,1,1,1		
22	10	22039	SCREW, CRANKCASE TO CYLINC	4,4,4,4		
23	12	20084	WASHER, CRANKCASE SCREW	1,1,1,1		
24	11	46793	NUT, CRANKCASE SCREW	18,18,1		
25	10	26801	SCREW, MAIN BEARING LOCKIN	2,2,		
25	10	26801	SCREW, MAIN BEARING LOCKIN	1,1		
25	10	53904	SCREW, MAIN BEARING LOCKIN	1,1		
26	14	20091	TAB WASHER, BEARING LOCKIN	3,3,3,3		
27	10	20359	SCREW, CENTER MAIN BEARIN	1,1,1,1		
28	1102	1484A 1	END CAP ASSEMBLY, LOWER	1,1,		
28	1102	1484A 3	END CAP ASSEMBLY, LOWER	1,1		
29	21	28481A 1	CHECK VALVE ASSEMBLY, LOV	1,1,1,1		
30	26	29478	OIL SEAL, LOWER	1,1,		
31	26	29476	OIL SEAL, UPPER	1,1,		
31	26	29476	OIL SEAL, UPPER	2,2		
32	25	20081	"O" RING, LOWER END CAP	1,1,1,1		
33	30	20080	BALL BEARING, LOWER END C	1,1,1,1		
34	15	20085A 1	SHIM, LOWER END CAP TO CRA	AR,AR,		
35	10	29198	SCREW, LOWER END CAP MOUN	2,2,2,2		