



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	478	9611A 1	CRANKSHAFT ASSEMBLY	1		5
2	30	63742	BALL BEARING	1		5
3	53	812877	RETAINING RING	1		5
4	28	91800	KEY	2		7
5	43	43019A 2	DRIVER GEAR	1		5
6	31	812873A 1	ROLLER BEARING ASSEMBLY (T	1		5
7	26	41953 1	OIL SEAL	1		5
8		812881A 1	ROLLER BEARING ASSEMBLY (C	2		5
9	783	9613A 1	PISTON ASSEMBLY (STANDARD	3		5
9	783	9613A 2	PISTON ASSEMBLY (.015 O.S.)	AR		
9	783	9613A 3	PISTON ASSEMBLY (.030 O.S.)	AR		
10	40	52035	LOCK RING	6		
11	39	19721A 6	PISTON RING (STANDARD)	1		
11	39	19721A 1	PISTON RING (.015 O.S.)	AR		
11	39	19721A 2	PISTON RING (.030 O.S.)	AR		
12	640	9612A 2	CONNECTING ROD ASSEMBLY	3		5
13	12	812876	WASHER	6		5
14	29	47270	NEEDLE BEARING	8		5
15	10	91012	SCREW	6		5
16	31	17514A 1	ROLLER BEARING	3		5
-		811208T91	POWERHEAD ASSEMBLY COMPI	1	(S/N 0D181999 & BELOW) (POW	
-		821744T92	POWERHEAD ASSEMBLY COMPI	1	(S/N 0D181999 & BELOW) (POW	
-		811209T91	POWERHEAD ASSEMBLY COMPI	1	(S/N 0D181999 & BELOW) (POW	
-		811209T93	POWERHEAD (ALL)	1	(S/N 0D182000 & UP) (POWERH	