



- Loctite 271 (92-809820)
- Loctite 405 (Obtain Locally)
- Loctite 7649 Primer (92-809824)
- 2-4-C With Teflon (92-825407A12)

Parts List

| Ref | Class | Part | Description | Qty | Comment | Footnote |
|-----|-------|-----------|----------------------|-----|----------------------------|----------|
| - | 1671 | 9760A23 | GEAR HOUSING | 1 | (BLACK) SHORT | |
| - | 1671 | 9760A24 | GEAR HOUSING | 1 | (GRAY) SHORT | |
| - | 1671 | 9760A27 | GEAR HOUSING | 1 | (TRACKER GRAPHITE GRAY) LC | |
| - | 1671 | 9760A25 | GEAR HOUSING | 1 | (BLACK) LONG | |
| - | 1671 | 9760A26 | GEAR HOUSING | 1 | (GRAY) LONG | |
| - | 1671 | 9760A28 | GEAR HOUSING | 1 | (BLACK) LL | |
| - | 1671 | 9760A29 | GEAR HOUSING | 1 | (GRAY) LL | |
| 1 | 1671 | 9760A30 | GEAR HOUSING | 1 | (BLACK) | |
| 1 | 1671 | 9760A31 | GEAR HOUSING | 1 | (GRAY) | |
| 1 | 1671 | 9760A32 | GEAR HOUSING | 1 | (TRACKER GRAPHITE GRAY) | |
| 2 | 22 | 67892A 1 | DRAIN SCREW | 1 | | |
| 3 | 10 | 79953A 2 | SCREW | 2 | | |
| 4 | 12 | 19183 | WASHER-SEALING | 3 | | 8,10 |
| 5 | 17 | 43043 | DOWEL PIN | 1 | | |
| 6 | 17 | 43044 | DOWEL PIN | 1 | | |
| 7 | 22 | 56800 | PIPE PLUG | 1 | | |
| 8 | 31 | 812768 | ROLLER BEARING | 1 | | |
| 9 | | 818226A 1 | SEAL KIT | 1 | | |
| 10 | 43 | 813694 | PINION GEAR | 1 | | |
| 11 | 11 | 55910 | NUT | 1 | | |
| 12 | | 812732A 1 | SHIFT SHAFT ASSEMBLY | 1 | (SHORT)/LONG) | |
| 12 | | 815420 | SHIFT SHAFT | 1 | (X-LONG) | |
| 13 | 53 | 29641 | RETAINING RING | 1 | | |
| 14 | 23 | 813696A 2 | BUSHING ASSEMBLY | 1 | | |
| 15 | 25 | 45258 | O-RING | 1 | | 6,10 |
| 16 | 26 | 816464 1 | OIL SEAL | 1 | | 10 |
| 17 | 45 | 815422 | DRIVE SHAFT | 1 | (SHORT) | |
| 17 | 45 | 812731 | DRIVE SHAFT | 1 | (LONG) | |
| 17 | 45 | 815421 | DRIVE SHAFT | 1 | (X-LONG) | |
| - | 27 | 812867A97 | GASKET SET | 1 | | 2 |
| - | 26 | 814669A 2 | G/H SEAL KIT | 1 | | |
| - | 46 | 812966A 6 | W/P REPAIR KIT | 1 | | |