



7481

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1643	9539A 4	GEAR HOUSING, Short Shaft - Bla	1		
-	1643	9539A 5	GEAR HOUSING, Long Shaft - Bla	1		
-	1643	9539A 6	GEAR HUSING ASSEMBLY, Short	1		
-	1643	9539A 7	GEAR HOUSING ASSEMBLY, Lon	1		
1	1643	9539A 1	GEAR HOUSING	1	(Black)	
1	1643	9539A 8	GEAR HOUSING ASSEMBLY	1	(Gray)	
2	22	85822A 1	CONNECTOR ASSEMBLY, Spi			
3	17	85500	PIN, Dowel (.187 x .530), Gear	2		
4	16	33778	STUD, Water Pump/Base (2.62	3		
5	16	57933	STUD, (.437-14/ 437-20 x 2.19	2		
6	31	62091	ROLLER BEARING, Driveshaft	1		
7		72849A 1	SCREER ASSEMBLY, Water Ir	1		
8	10	36070	SCREW, (#10-32 X 1.25), Wat	1		
9	11	45812	NUT, (#10-32), Water Intake Si	1		
10		92815	PLATE, Support - Exhaust Tube	1		
11		37721	SEAL, Exhaust Tube	1		17,18
12	43	98097	PINION GEAR, Driveshaft	1		
13	11	55910	NUT, Pinion Gear to Driveshaft	1		
14	27	19552	GASKET, Water Pump Base	1		17,18,19
15	25	26722	O RING	1		17,18,19
16	46	77177A 1	WATER PUMP BASE	1		18
17	26	79831	OIL SEAL	1		18,19
18	26	90562	SEAL, Oil (1.254 OD x .312)	1		18,19
19	17	35973	PIN, Dowel	2		18
20	27	19553	GASKET, Lower	1		17,18,19
21		54705	FACE PLATE	1		18
22	27	19551	GASKET, Upper	1		17,18,19
23	47	89983	IMPELLER	1		18
24	28	56662	KEY, Impeller Drive	1		18
25	46	77822A 1	WATER PUMP BODY	1		18
26		48753	INSERT	1		18
27	26	38452	SEAL, Rubber	1		17,18,19
28	12	38453	WASHER, Nylon	1		18,19
29	12	29245	WASHER, Water Pump Body an	3		
30	11	13438	NUT, (.250-28), Water Pump Bod	3		
31	25	20273	O-RING, Rubber	1		17,18,19
32		78654A 1	SEAT ASSEMBLY, Driveshaft	1		
33		86304	SEAL, Splined - Driveshaft	1		17
34	10	79953	SCREW, Grease Filler	1		
35	22	67892	SCREW, Magnetic, Drain	1		
36	12	18182	WASHER, Filler/Drain Screw	2		18,19