



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1151	4732A 1	END CAP ASSEMBLY, UPPER	1		
2	25	47254	"O" RING, UPPER END CAP	1		1,2,4
3	31	62066	BALL BEARING, UPPER END C	1		
4	26	29476	OIL SEAL, UPPER END CAP	1		
5	10	30225	SCREW, UPPER END CAP MOUN	4		
6	851	4816A 3	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 3476510 AND I	
6	851	4963A 3	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 3476511 THRL	
6	851	5350A 3	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 3859435 AND I	
7	16	35099	STUD, CARBURETOR MOUNTI	2		
8	16	29988	STUD, CRANKCASE TO DRIVE	2		
9	16	29990	STUD, CYLINDER BLOCK TO D	2	UNITED STATES 3859434 AND I	
9	16	65762	STUD, CYLINDER BLOCK TO D	2	UNITED STATES 3859435 AND I	
10	16	29989	STUD, CYLINDER BLOCK TO D	2	STARBOARD	
11	16	37986	STUD, CYLINDER BLOCK TO D	2	PORT	
12	17	57211	DOWEL PIN, RETAINER TO CY	1		
13	17	23784	DOWEL PIN, CRANKCASE TO C	2		
14	17	20323	DOWEL PIN, CYLINDER BLOCK	1		
15	27	55158	GASKET, SEALING - CYLINDER	2		1,2,4
16		62064	BRACKET, STARTER MOTOR	1		
17	10	35213	SCREW, BLOCK BRACKET TO ST	2		
17	10	21339	SCREW, STARTER MOTOR BRAI	2		
18	11	46793	NUT, STARTER MOTOR BRACKE	2		
19	10	22040	SCREW, CRANKCASE TO CYLINC	6		
19	10	33008	SCREW, CRANKCASE TO CYLINC	2		
19	10	29942	SCREW, CRANKCASE TO CYLINC	1		
20	11	46793	NUT, CRANKCASE FASTENING S	9		
21	1152	4810A 1	END CAP ASSEMBLY, LOWER	1	UNITED STATES 3476510 AND I	
22	26	29476	OIL SEAL, LOWR END CAP	2	UNITED STATES 3476510 AND I	
23	25	22175	"O" RING, LOWER END CAP SCF	3	UNITED STATES 3476510 AND I	4
24	25	62457	"O" RING, LOWER END CAP	1	UNITED STATES 3476510 AND I	4
25	10	63070	SCREW, LOWER END CAP TO C	3	UNITED STATES 3476510 AND I	
26	12	58166	WASHER, RETAINER SCREW	3	UNITED STATES 3476510 AND I	
27	26	57847	STAT-O-SEAL, RETAINER SCREW	3	UNITED STATES 3476510 AND I	4
21	1152	4966A 1	END CAP ASSEMBLY, LOWER	1	UNITED STATES 3476511 THRL	
22	26	29476	OIL SEAL, LOWER END CAP	2	UNITED STATES 3476511 THRL	
23	25	64068	"O" RING, LOWER END CAP SCF	3	UNITED STATES 3476511 THRL	1,2
24	25	64067	"O" RING, LOWER END CAP	1	UNITED STATES 3476511 THRL	1,2
25	10	63365	SCREW, LOWER END CAP TO C	3	UNITED STATES 3476511 THRL	
28	27	55306	GASKET, CYLINDER BLOCK TO E	1		1,2,4
29		55190	PLATE, DIVIDER - EXHAUST MAP	1		
30	27	55208	GASKET, RAFFLE PLATE TO EXH	1		1,2,4