



- Loctite 271
- Super Duty Gear Lubricant
- Chemtool Duralube

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1667	9011G70	GEAR HOUSING	1	(COMPLETE)	
1	1667	9011G59	GEAR HOUSING ASSEMBLY	1	(BASIC)	
2	17	43043	DOWEL PIN (FRONT)	1		
3		43046	OILER TUBE	1		
4	10	79953Q 2	DRAIN SCREW	3		
5	12	19183 2	WASHER-SEALING	3		15,18
6	17	43044	DOWEL PIN (REAR)	1		
7		31640T 5	TRIM TAB	1		
8	10	825427	SCREW (.437-14 X 1.25)	1		
9	12	45176 1	WASHER	1		
10		43040T 1	CARRIER	1		
11		NSS	NEEDLE BEARING	1		
12		826134Q	ANODE	2		
13	11	40138 6	NUT	1		
14	10	40003 33	SCREW (M6 X 40)	1		
15	43	44484T	PINION GEAR (13 TEETH)	1		
16	11	35921	NUT	1		
17		850307	SHIFT CAM	1		
18	31	42677A 1	TAPERED ROLLER BEARING	1		
19	15	44492A 1	SHIM SET	AR		
20	45	859105A 1	DRIVE SHAFT ASSEMBLY	1		
21		42461A 1	WEAR SLEEVE ASSEMBLY	1		
22		NSS	RING SEAL	1		
23		43055A 4	COVER ASSEMBLY	1		18
24	27	43033 1	GASKET	1		15,18
25	27	43047 2	GASKET	1		15,18
26	26	43036	OIL SEAL (LOWER)	1		15,18
27	26	43035	OIL SEAL (UPPER)	1		15,18
28	27	817277 1	GASKET	1		15,18
29		817275A 2	WATER PUMP ASSEMBLY	1		18
30		817276 1	FACE PLATE	1		18
31	10	824832 7	SCREW (M6 X 30)	4		18
32		43023	SEAL	1		15,18
33	28	43037	KEY	1		18
34	47	43026T 2	IMPELLER	1		18
35	10	824832 6	SCREW	6		
36		853906A 1	SHIFT SHAFT ASSEMBLY	1		
37	53	29641	E-RING	1		
38	23	43052A 4	BUSHING ASSEMBLY	1		
39	25	45710	O-RING	1		15
40	26	81646A 1	OIL SEAL	1		15