



| Parts List |       |          |  |     |                             |          |
|------------|-------|----------|--|-----|-----------------------------|----------|
| Ref        | Class | Part     | Description                              | Qty | Comment                     | Footnote |
| 1          | 843   | 4744A 3  | CYLINDER BLOCK AND CRANKCASE ASSEMBLY    | 1   |                             |          |
| 2          | 16    | 66021    | STUD, SYLINDER BLOCK AND CRANKCASE       | 6   |                             |          |
| 3          | 16    | 66020    | STUD, CARBURETOR MOUNTING                | 2   |                             |          |
| 4          | 17    | 46912    | PIN, DOWEL - CRANKCASE TO CYLINDER BLOCK | 2   |                             |          |
| 5          | 22    | 62035A 3 | ELBOW ASSEMBLY, BLEED DRAIN              | 1   | UNITED STATES 3764824 AND I |          |
| 6          | 21    | 56011A 2 | CHECK VALVE ASSEMBLY                     | 1   | UNITED STATES 3764824 AND I |          |
| 5          | 21    | 64871A 2 | FITTING ASSEMBLY, BLEED DRAIN            | 1   | UNITED STATES 3529446 THRL  |          |
| 7          | 32    | 54936    | HOSE, BLEED DRAIN (7 1/2")               | 1   |                             |          |
| 8          | 54    | 56223    | CLAMP, BLEED HOSE ATTACHMENT             | 2   |                             |          |
| 9          | 22    | 62034    | ELBOW, BLEED DRAIN                       | 1   |                             |          |
| 10         | 22    | 25885    | ELBOW, 90 - 1/8" MALE (TELL TA)          | 1   |                             |          |
| 11         | 10    | 24624    | SCREW, CRANKCASE TO CYLINDER BLOCK       | 2   |                             |          |
| 12         | 10    | 31294    | SCREW, CRANKCASE TO CYLINDER BLOCK       | 8   |                             |          |
| 13         | 11    | 46887    | NUT, CRANKCASE FASTENING SCREW           | 10  |                             |          |
| 14         |       | 35728    | REED BLOCK                               | 1   |                             |          |
| 15         | 34    | 35836    | REED, INLET VALVE                        | 2   |                             |          |
| 16         | 34    | 22215    | RETAINER, REED                           | 2   |                             |          |
| 17         | 10    | 28430    | SCREW, REED AND RETAINER                 | 4   |                             |          |
| 18         | 27    | 35739    | GASKET, REED BLOCK TO CRANKCASE          | 1   |                             | 2,4      |
| 19         | 30    | 20861    | BEARING, BALL - CRANKCASE (L)            | 1   |                             |          |
| 20         | 26    | 56397    | OIL SEAL, CRANKCASE (LOWER)              | 1   |                             |          |
| 21         | 15    | 31412A 1 | SHIM ASSEMBLY, UPPER BEARING HOUSING     | AP  |                             |          |
| 22         | 1132  | 4471A 1  | BEARING HOUSING ASSEMBLY, UPPER          | 1   |                             |          |
| 23         | 30    | 20861    | BEARING, BALL - UPPER BEARING HOUSING    | 1   |                             |          |
| 24         | 31    | 31410    | BEARING, ROLLER - UPPER BEARING HOUSING  | 1   |                             |          |
| 25         | 26    | 31411    | OIL SEAL, UPPER BEARING HOUSING          | 1   |                             |          |
| 26         | 25    | 20863    | "O" RING, UPPER BEARING HOUSING          | 1   |                             | 2,4      |
| 27         | 54    | 34598    | CLAMP, HOLD DOWN RING                    | 2   |                             |          |
| 28         | 10    | 36205    | SCREW, HOLD DOWN RING                    | 4   |                             |          |
| 29         | 24    | 34731    | SPRING, HOLD DOWN RING                   | 4   |                             |          |
| 30         | 10    | 39002    | SCREW, UPPER BEARING HOUSING             | 4   |                             |          |
| 31         |       | 35658    | COVER, TRANSFER PORT                     | 1   |                             |          |
| 32         | 27    | 35657    | GASKET, TRANSFER PORT COVER              | 1   |                             | 2,4      |
| 33         | 10    | 20720    | SCREW, TRANSFER PORT COVER               | 2   |                             |          |
| 34         | 1016  | 4776     | COVER, CYLINDER BLOCK                    | 1   | UNITED STATES 3764824 AND I |          |
| 35         |       | 31014    | MOUNT, RUBBER - COVER TO TRANSFER PORT   | 2   | UNITED STATES 3764824 AND I |          |
| 36         | 13    | 26992    | LOCKWASHER, RUBBER MOUNT                 | 2   | UNITED STATES 3764824 AND I |          |
| 37         | 11    | 20088    | NUT, RUBBER MOUNT TO COVER               | 2   | UNITED STATES 3764824 AND I |          |
| 34         | 1016  | 5230A 1  | COVER ASSEMBLY, CYLINDER BLOCK           | 1   | UNITED STATES 3529446 THRL  |          |
| 35         |       | 66019    | MOUNT, RUBBER - COVER TO TRANSFER PORT   | 2   | UNITED STATES 3529446 THRL  |          |
| 36         | 13    | 26992    | LOCKWASHER, RUBBER MOUNT                 | 2   | UNITED STATES 3529446 THRL  |          |