



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
41		818574	SEAL- CYLINDER HEAD	2		3,2
42	25	818573	O RING	6		3,2
43		812851A 2	CYLINDER HEAD	2		2
44		833072	THERMOSTAT (143 DEGREES)	2	S/N-0G-438000 & UP	2
44		75692	THERMOSTAT (143 DEGREES)	2	S/N-0G437999 & BELOW	2
45	27	62386	GASKET- THERMOSTAT	2		3,2
46		19801A 1	COVER- THERMOSTAT	2	USE WITH 45 DEGREE ELBOW	2
47	22	816781	ELBOW (45 DEGREES)	2	USE WITH 45 DEGREE ELBOW	2
48	32	77653112	TUBING (19 IN.) (20-1/2 IN.)	2	USE WITH 45 DEGREE ELBOW	4,2
46		19801 2	COVER- THERMOSTAT	2	USE WITH 90 DEGREE ELBOW	2
47	22	68727	ELBOW (90 DEGREES)	2	USE WITH 90 DEGREE ELBOW	2
48	32	77653112	TUBING (20 IN.) (21-1/2 IN.)	2	USE WITH 90 DEGREE ELBOW	4,2
49	10	824460 90	SCREW (M8 X 90)	4		2
50	10	824460 50	SCREW (M8 X 50)	36		2
51		13536A11	TEMPERATURE SENSOR	1		
52	84	88807A42	CABLE (USE WHERE APPLICABL	1		
53		828523	SENSOR RETAINER	1	DESIGN I	
54	10	828552	SCREW (.375-16 X 1/2)	1	DESIGN I	
55		13715 1	SENSOR RETAINER	1	DESIGN II	
56	10	818934 12	SCREW (M8 X 12)	1	DESIGN II	
57	1171	9787A 3	LOWER END CAP	1	S/N-0G303045 & BELOW; SEE S	2
58	25	62700	O RING	1	S/N-0G303045 & BELOW; SEE S	3,2
59	26	818571 1	OIL SEAL	2	S/N-0G303045 & BELOW; SEE S	2
60	26	815449	OIL SEAL	1	S/N-0G303045 & BELOW; SEE S	2
57	1171	9787A 4	LOWER END CAP	1	S/N-0G303046 & UP	2
58	25	62700	O RING	1	S/N-0G303046 & UP	3,2
59	26	830898	OIL SEAL	2	S/N-0G303046 & UP	2
61	10	821300 20	SCREW (M6 X 1)	4		2
62		826121 1	BRACKET	1		
63	10	48408	SCREW	1		
64	10	821300 12	SCREW (M6 X 1)	2		
65		826624 1	CLAMP	1		
-	27	814195A93	GASKET SET	1		
-		809794A97	POWERHEAD	1		

- 12 Loctite Master Gasket (92-12564-1)
- 14 2 Cycle Outboard Oil (92-13249A24)
- 33 Loctite 680 (92-609633)
- 96 2-4-C With Teflon (92-825407A12)