



 Loctite 271 (92-809820)

 2-4-C With Teflon (92-825407A12)

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	3411	821773T 1	CLAMP BRACKET	1	(PORT)(BLACK)	
1	3411	821773A 2	CLAMP BRACKET	1	(PORT)(GRAY)	
1	3411	821773A 3	CLAMP BRACKET	1	(PORT)(GRAND CANYON)(BLACK)	
2	3412	821774A 1	CLAMP BRACKET	1	(STBD)(BLACK)(USE W/ .56 O.D.)	
2	3412	821774A 2	CLAMP BRACKET	1	(STBD)(GRAY)(USE W/ .56 O.D.)	
2	3412	821774A 3	CLAMP BRACKET	1	(STBD)(GRAND CANYON)(BLACK)	
2	3412	821774T 8	CLAMP BRACKET	1	(STBD)(BLACK)(USE W/ .75 O.D.)	
2	3412	821774T 9	CLAMP BRACKET	1	(STBD)(GRAY)(USE W/ .75 O.D.)	
2	3412	821774T 6	CLAMP BRACKET	1	(STBD)(GRAND CANYON)(BLACK)	
3		822401 1	CAP-TILT STOP PIN	1	(O.D. OF REF. # 6 IS .75 & REF. # 7 IS .56)	
4	17	25810	ROLL PIN	1	(O.D. OF REF. # 6 IS .75 & REF. # 7 IS .56)	
5	23	86637	BUSHING	1	(O.D. OF REF. # 6 IS .75 & REF. # 7 IS .56)	
6	17	822400 2	PIN-TILT STOP	1	(O.D. OF REF. # 6 IS .75 & REF. # 7 IS .56)	
7		822401	CAP-TILT STOP PIN	1	(O.D. OF REF. # 10 IS .56 & REF. # 11 IS .75)	
8	17	25319	ROLL PIN	1	(O.D. OF REF. # 10 IS .56 & REF. # 11 IS .75)	
9	23	823589	BUSHING	1	(O.D. OF REF. # 10 IS .56 & REF. # 11 IS .75)	
10	17	822400 1	PIN-TILT STOP	1	(O.D. OF REF. # 10 IS .56 & REF. # 11 IS .75)	
11		NSS	DECAL-SHALLOW WATER	1		
12	37	830253	DECAL-TILT LOCK	1		
13	11	40140	NUT (M10 X 1.5)	1		
14	12	40023 19	WASHER	1		
15		825271	ANODE	1	(NON GRAND CANYON)	
16	12	29245	WASHER	2	(NON GRAND CANYON)	
17	10	40003 30	SCREW (M6 X 25)	2	(NON GRAND CANYON)	
18	16	823656	STUD (M10 X 277)	1		
19	23	824952	SPACER	1		
20	11	826711 17	NUT (M10 X 1.5)	4		
21	12	28421	WASHER	4		
22	10	814259	SCREW (.500-20 X 4 IN.)	4		
20	11	826711 17	NUT (M10 X 1.5)	2	(TOP)(GRAND CANYON)	
20	11	40119 10	NUT (M10 X 1.5)	2	(BOTTOM)(GRAND CANYON)	
21	12	28421	WASHER	2	(TOP)(GRAND CANYON)	
21	12	40023 19	WASHER	2	(BOTTOM)(GRAND CANYON)	
22	10	814259	SCREW (.500-20 X 4 IN.)	2	(TOP)(GRAND CANYON)	
22	10	826110	SCREW	2	(BOTTOM)(GRAND CANYON)	
23	11	40140	NUT (M10 X 1.5)	1	(NON GRAND CANYON)	
24	12	40023 19	WASHER	1		
25	17	821457A 1	TILT LOCK PIN	1		
26	24	821461	SPRING	1		
27		822409	LEVER-SHALLOW WATER DRIVE	1		
28	17	25319	ROLL PIN	1		