



**A** - Torque nut to 20 lb-ft (27.0 Nm.)  
**B** - Torque nut until it seats [DO NOT exceed 120 lb-in (13.5 Nm.) of torque], then back off 1/4 turn.

19123

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	1499	8710T20	SWIVEL BRACKET	1	(BLACK)	
2	25	33504	O-RING	1		
3	23	818764	BUSHING	2		
4	23	816039	SPACER	1		
5	26	87735	SEAL, Oil (LOWER)	1		
6	22	74036	FITTING, Grease	2		
7	23	821207	BUSHING	2		
8	12	816432	THRUST WASHER,	1		
9		814084F 1	BOTTOM YOKE	1	(BLACK)(LONG - CARBON STEEL	
9		826364F 1	BOTTOM YOKE	1	(BLACK-XL-XL-STAINLESS STE	
10	53	67684	RETAINING RING	1		
11		99630 1	STRIKER PLATE	2		
12	13	58643	LOCKWASHER, (.375)	2		
13	11	46335	NUT, (.375-24)	2		
14	10	64014	SCREW, (.250-28 x .500)	2		
15		821180A 6	TRIM SENDER	1		
16	10	852368	SCREW, (#10-24 x .750)	2		
17	13	26996	LOCKWASHER, (#10)	2		
18	12	89302	WASHER, (.203 x .406 x .040)	2		
19	17	67706A55	PIN, Swivel	1	(LONG - CARBON STEEL)	
19	17	826432A 2	SWIVEL PIN/STEERING ARM	1	(XL-XL-STAINLESS STEEL)	
20	10	816386	SCREW, (M12 x 190)	2		
21		824998	BUMPER	1		
22		816385 1	UPPER MOUNT	2		
23	12	815437 1	WASHER	2		
24	12	815436	WASHER	2		
25	11	859129	NUT, (M12)	2		
26		813769	CLAMP	1		
27	10	818934 35	SCREW, (M8 x 35)	3		
28		92876A10	STEERING LINK ASSEMBLY	1		
29	10	849838	SCREW, (.375-24 x 1.250)	1		
30	11	826709113	NUT, (.375-24)	2		
31	12	37828	WASHER, (.390 x .625 x .062)	2		
32		NSS	NOT SOLD SEPARATE, Decal-Set	1		
33	22	859732	PLUG	2		
34	22	859731	ADAPTOR FITTING	2		
35	22	859448	FITTING	1		
36	25	821555	GROMMET	1		
37	54	850181	CABLE TIE, (11.5 Inch)	1		