



| Parts List | | | | | |
|------------|-------|----------|-----------------------------|-----|----------|
| Ref | Class | Part | Description | Qty | Footnote |
| - | 1665 | 8669A11 | GEAR HOUSING (SHORT) MERCU | 1 | |
| - | 1665 | 8669A12 | GEAR HOUSING (LONG) MERCUR | 1 | |
| - | | 8669A 7 | GEAR HOUSING (SHORT) MARIN | 1 | |
| - | 1665 | 8669A 9 | GEAR HOUSING (LONG) MARINE | 1 | |
| 1 | 1665 | 8669A10 | GEAR HOUSING ASSEMBLY ME | 1 | |
| 1 | 1665 | 8669A 8 | GEAR HOUSING ASSEMBLY M | 1 | |
| 2 | 35 | 41134 | SCREEN, WATER INLET - ST, | 1 | |
| 2 | 35 | 4133 | SCREEN, WATER INLET - PD | 1 | |
| 3 | 10 | 40031112 | SCREW, SCREEN TO GEAR H | 1 | |
| 4 | 11 | 40026 3 | NUT, SCREEEN SCREW | 1 | |
| 5 | 31 | 41326 | ROLLER BEARING, UPPER | 1 | |
| 6 | 26 | 99325 | SEAL, GEAR HOUSING | 2 | 3 |
| 7 | 17 | 85500 | DOWEL PIN, GEAR HOUSING | 2 | |
| 8 | 31 | 98294A 1 | ROLLER BEARING ASSEMBLY | 1 | |
| 9 | 43 | 98302 | PINION GEAR | 1 | |
| 10 | 10 | 49908 | SCREW, PINION GEAR | 1 | |
| 11 | 45 | 99199 | DRIVE SHAFT (SHORT SHAFT) | 1 | |
| 11 | 45 | 99198 | DRIVE SHAFT (LONG SHAFT) | 1 | |
| 13 | 22 | 67892 | SCREW, DRAIN - MAGNETIC | 1 | |
| 14 | 10 | 79953 | SCREW, GREASE FILLER | 1 | |
| 15 | 12 | 20260 | WASHER, DRAIN AND FILLER : | 2 | 5,3 |
| 16 | | 85562A 1 | CAM ASSEMBLY, SHIFT | 1 | |
| 17 | 17 | 85096 | DRIVE PIN, SHIFT CAM | 1 | |
| 18 | 17 | 85593 | ROLL PIN, SHIFT SHAFT | 1 | |
| 19 | 12 | 29245 | WASHER, SHIFT SHAFT | 2 | |
| 20 | 24 | 93007 | SPRING, SHIFT SHAFT | 1 | |
| 21 | 12 | 85091 | WASHER, SHIFT SHAFT | 1 | |
| 22 | 25 | 85594 | "O" RING, SHIRT SHAFT | 1 | 2,3 |
| 23 | 25 | 35276 | "O" RING, SHIFT SHAFT RETAI | 1 | 2,3 |
| 24 | | 93878 | RETAINER, SHIFT SHAFT | 1 | |
| 25 | | 85552 | BOOT, SHIFT SHAFT | 1 | 3 |
| 26 | | 85126 | SHIFT SHAFT (SHORT SHAFT) | 1 | |
| 26 | | 86293 | SHIFT SHAFT (LONG SHAFT) | 1 | |
| 27 | 27 | 99326 | GASKET, WATER PUMP | 1 | 2,5,3 |
| 28 | | 85083 | FACE PLATE | 1 | 5 |
| 29 | 12 | 86645 | WASHER, IMPELLER | 2 | 5,3 |
| 30 | 28 | 85119 | KEY, IMPELLER DRIVE | 1 | 5 |
| 31 | 47 | 85089 1 | IMPELLER | 1 | 5 |
| 31 | 47 | 85089 20 | IMPELLER (COLD WATER) | OPT | 6 |
| 32 | 25 | 69202 | "O" RIND, WATER PUMP | 1 | 2,5,3 |
| 32 | 46 | 99157A 1 | WATER PUMP ASSEMBLY | 1 | 5 |