



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	830	1405A 6	CYLINDER BLOCK AND CRANK	1,1,1		
2	16	33526	STUD, CYLINDER BLOCK TO D	4,4,4		
3	16	33526	STUD, DRANKCASE TO DRIVE	2,2,2		
4	16	23740	STUD, CARBURETOR TO CRAN	2,2,2		
5	21	27146A 1	CHECK VALVE ASSEMBLY, CRA	1,1,1		
6	19	20011	WELCH PLUG, CRANKCASE CF	1,1,1		
7	17	23784	DOWEL PIN, CRANKCASE TO CY	2,2,2		
8	22	30139	PLUG, PIPE - CYLINDER BLOCK	,1,1		
9	1123	1196A 2	CRANKCASE TOP ASSEMBLY	1,,	SERIAL 00000000-01592567	
9A	1123	2317A 2	CRANKCASE TOP ASSEMBLY	1,1,1	SERIAL 01592568-09999999	
10	30	20464	BEARING, BALL - CRANKCASE	1,1,1		
11	15	20514A 1	SHIM, BALL BEARING TO CRAN	AR,AR,		
12	31	20594	BEARING, ROLLER - CRANKCA	1,1,1		
13	26	31684	OIL SEAL, CRANKCASE TOP (U	1,1,1		
14	25	31932	"O" RING, CRANKCASE TOP (U	1,1,1		
15	15	26931	SHIM, SPACER TO CRANKCASE	1,,	SERIAL 00000000-01592567	
16	23	26563	SPACER, HOLD DOWN RING TO	1,,	SERIAL 00000000-01592567	
17		29799	RING, MAGNETO HOLD DOWN	1,,	SERIAL 00000000-01592567	
18	10	28802	SCREW, HOLD DOWN RING TO	4,,	SERIAL 00000000-01592567	
19	54	34598	CLIP, HOLD DOWN RING - CRAN	2,2,2	SERIAL 01592568-09999999	
20	24	34731	SPRING, TENSION - HOLD DOWN	4,4,4	SERIAL 01592568-09999999	
21	10	36205	SCREW, RING CLIP TO CRANKC	4,4,4	SERIAL 01592568-09999999	
22	10	28789	SCREW, SPARK ADVANCE - CRA	1,1,1	SERIAL 01592568-09999999	
23	11	30968	NUT, LOCK - SPARK ADVANCE S	1,1,1	SERIAL 01592568-09999999	
24	14	20747	TAB WASHER, CRANKCASE TOP	2,2,2		
25	10	25299	SCREW, CRANKCASE TOP FAST	2,2,2		
26	27	26175	GASKET, TRANSFER PORT COVI	1,1,1		
27		26174	COVER, TRANSFER PORT	1,1,1		
28	54	29425	CLAMP, HARNESS - IGNITION WI	1,1,1		
29	12	20533	WASHER, HARNESS CLAMP SCF	1,1,1		
30	10	20540	SCREW, PORT COVER TO CYLIN	3,3,3		
31	1009	1200	COVER, CYLINDER BLOCK	1,1,1		
32		28805	MOUNT, RUBBER, TOP COWL (C	2,2,2		
--	13	26993	LOCKWASHER, RUBBER MOUN	,1,1		
33	11	20083	NUT, RUBBER MOUNT TO CYLIN	2,2,2		
34	27	26173	GASKET, CYLINDER BLOCK COV	1,1,1		
35	10	20653	COVER TO CYLINDER BLOCK	6,6,6		
36	11	24652	NUT, CYLINDER BLOCK COVER F	6,6,6		
37	27	28085	GASKET, CYLINDER BLOCK TO E	1,1,1		
38		28086	PLATE, BAFFLE - EXHAUST MAN	1,1,1		
39	27	28086	GASKET, BAFFLE PLATE TO MAN	1,1,1		